

Ezi-SERVO® II

Closed Loop Stepping System

- Embedded Motion Controller
- Ethernet Interface
- Position Table
- Closed-Loop Stepping System
- Tuning Not Required / No Hunting
- High Resolution / High Response
- Space Saving / Reduced Wiring by Compact Drive

Plus-E
MINI



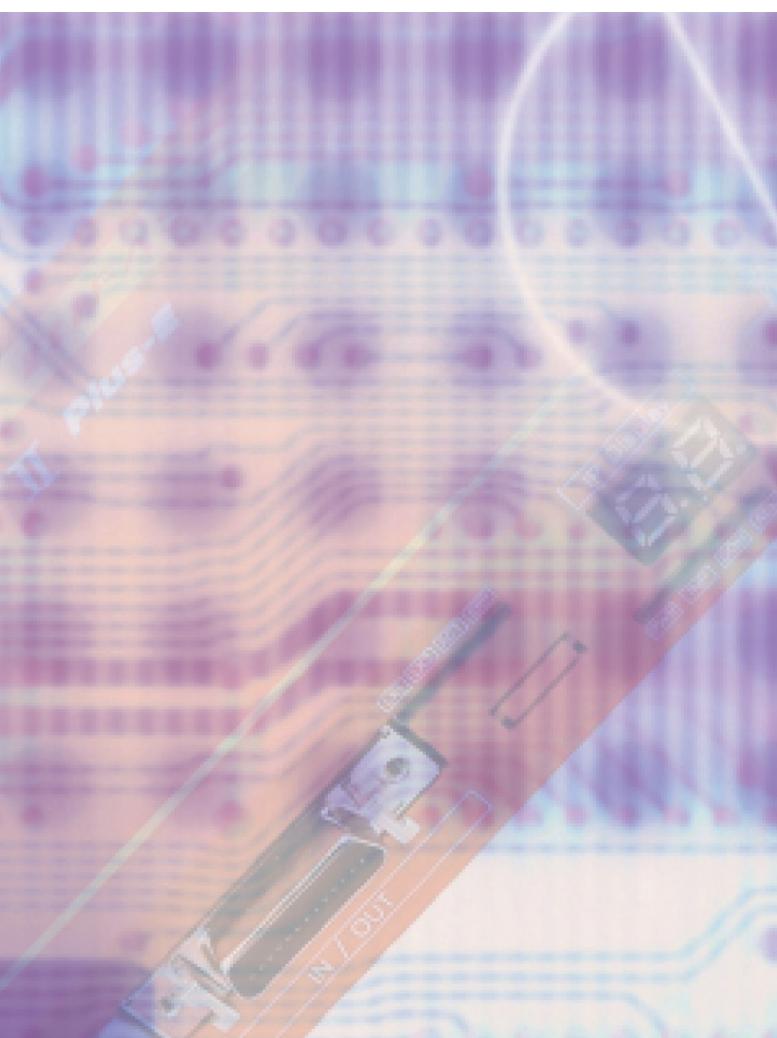
CE



Fast, Accurate, Smooth Motion

Ezi-SERVO® II Plus-E Closed Loop Stepping System

MINI



2

Position Table Function

Position Table can be used for motion control by digital input and output signals of host controller.

You can operate the motor directly by sending the position table number, start/stop, origin search and other digital input values from a PC.

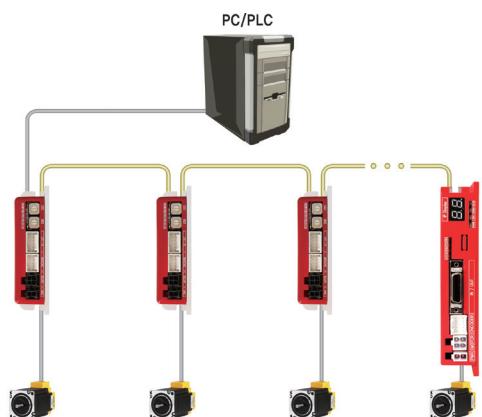
The PC can monitor the In-Position, origin search, moving/stop, servo ready and other digital output signals from a drive. A maximum of 256 positioning points can be set from PC.



1

Network Based Motion Control

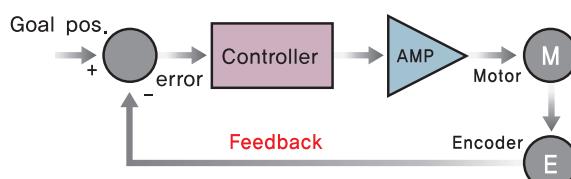
A maximum of 254 axis can be operated from a PC through Ethernet communications. And daisy-chain connection is available thru internally equipped Ethernet HUB. All of the Motion conditions are set through the network and saved in Flash ROM as a parameter. Motion Library(API) is provided for programming under Windows 7/8/10.



3

Closed-Loop System

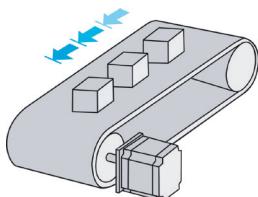
Ezi-SERVOII is an innovative Closed-Loop System that utilizes a high-resolution motor mounted encoder constantly to monitor the current position. The encoder feedback allows the Ezi-SERVOII to update the current position every 50µs. It allows the Ezi-SERVOII drive to compensate for the loss of position, ensuring accurate positioning. For example, due to a sudden load change, a conventional stepping motor and drive could lose a step but Ezi-SERVOII automatically correct the position by encoder feedback.



4 Tuning Not Required

To ensure machine performance, conventional servo systems require the adjustment of its servo's gains as an initial crucial step. Even systems that employ auto-tuning require manual tuning after the system is installed.

Ezi-SERVOII employs the best characteristics of the stepping motor to eliminate the need of tedious gain tuning required for conventional closed-loop servo systems. Ezi-SERVOII is especially well suited for low-rigidity loads (e.g., a belt and pulley system) that sometimes require conventional servo systems to use the additional bulky and expensive gearbox.

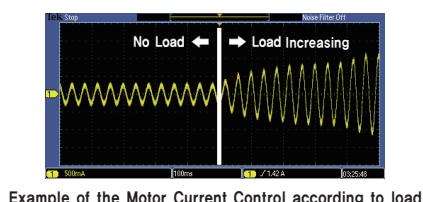
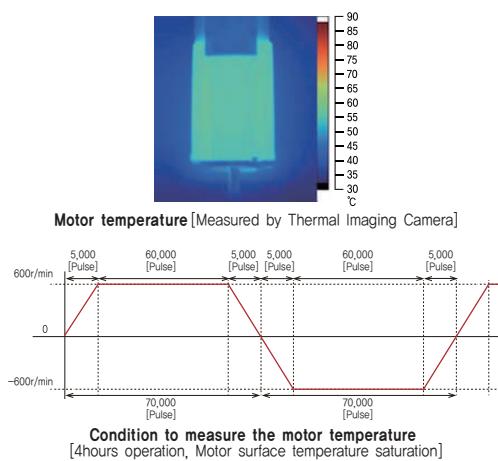


5 Low Heat Generation / Energy Savings

(Motor Current Control according to load)

Ezi-SERVOII automatically controls motor current according to load.

Ezi-SERVOII reduces motor current when motor load is low and increases motor current when load is high. By optimizing the motor current, motor heat can be minimized and energy can be saved.



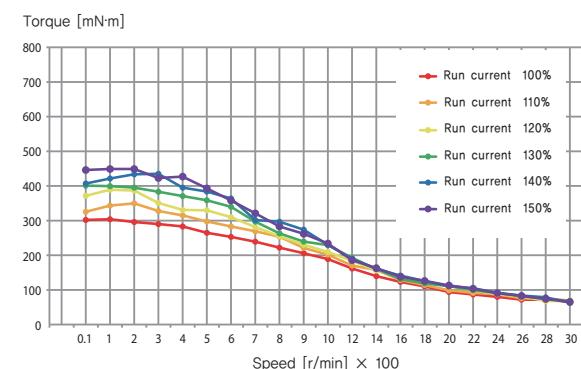
6 High Torque

(Motor Current Setting)

Ezi-SERVOII can increase the motor current up to 150% by setting the Run Current by parameter.

Therefore acceleration and deceleration characteristics and torque characteristics at low speed can be increased.

Ezi-SERVOII can improve the torque in the low speed range by about 30%.



* The torque at low speed is improved about 30%.

Measured Condition : Drive = Ezi-SERVO II-PE-MI-42L

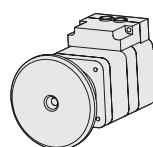
Motor Voltage = DC24V

Input Voltage = DC24V

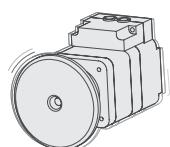
7 No Hunting

Ezi-SERVOII utilizes the unique characteristics of stepping motors and locks itself into the desired target position, preventing vibration and eliminating Null Hunt which happens to the conventional servo systems. This feature is especially useful in applications such as vision systems in which system oscillation and vibration could be a problem.

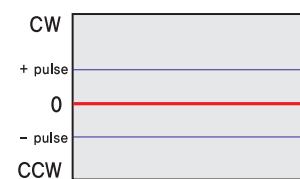
Complete Stop



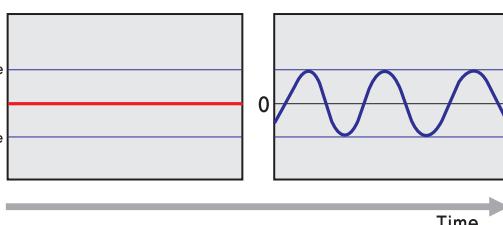
Hunting



Ezi-SERVO II

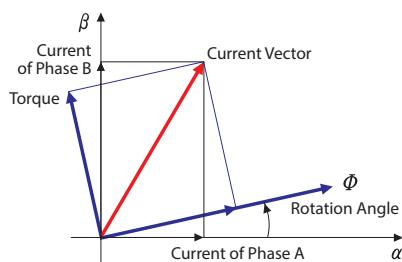


Servo motor



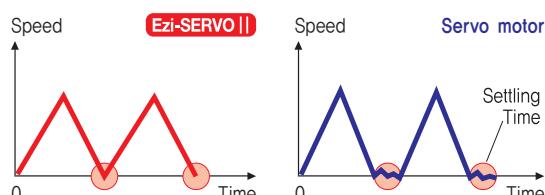
8 Smooth and Accurate Operation

Ezi-SERVO II is a high-precision servo drive, using a high-resolution encoder with 20,000 pulses/revolution. Unlike a conventional Microstep drive, the on-board high performance MCU (Micro Controller Unit) performs vector control and filtering, producing a smooth rotational control with minimum ripples.



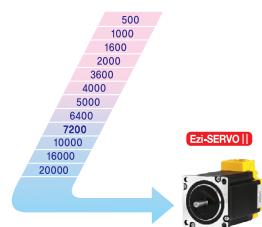
9 High Response

Similar to conventional stepping motors, Ezi-SERVO II instantly synchronizes with command pulses providing fast positional response. Ezi-SERVO II is the optimal choice when zero-speed stability and rapid motions within a short distance are required. Traditional servo motor systems have a natural delay called settling time between the command input signals and the resultant motion because of the constant monitoring of the current position.



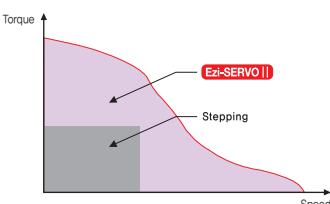
10 High Resolution

The unit of the position command can be divided precisely. (Max. 20,000 pulses/revolution)



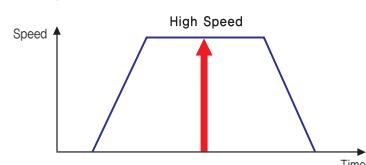
11 High Torque / Continuous Operation

Compared with common step motors and drives, Ezi-SERVO II motion control systems can maintain a high torque state over relatively long period of time. This means that Ezi-SERVO II continuously operates without loss of position under 100% of the load. Unlike conventional Microstep drives, Ezi-SERVO II exploits continuous high torque operation during high speed motion due to its innovative optimum current phase control.



12 High Speed

The Ezi-SERVO II operates well at high speed without the loss of synchronism or positioning error. Ezi-SERVO II's ability to monitor current position continuously enables the stepping motor to generate high torque, even under a 100% load condition.



● Advantages over Open-Loop Stepping System Drive

1. Positioning is reliable without loss of synchronism.
2. It can hold stable position and automatically recover to the original position even after experiencing positioning error due to external forces, such as mechanical vibration or vertical positional holding.
3. Ezi-SERVO II utilizes 100% of rated motor torque, contrary to a conventional open-loop stepping driver that can use up to 50% of the rated motor torque due to the loss of synchronism.
4. Ezi-SERVO II can operate at high speed due to load-dependent current control, while open-loop stepping drives use a constant current control at all speed ranges without considering load variations. (Max Speed : 3,000r/min)

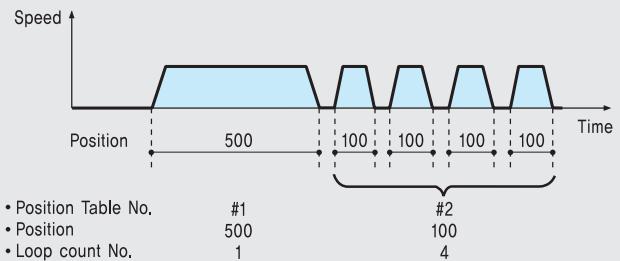
● Advantages over Servo Motor Controller

1. Tuning is not required. (Automatic gain adjustment in response to a load change)
2. It can maintain the stable holding position without oscillation after completion of positioning.
3. Positioning is fast due to the independent control by on-board MCU.
4. Operation is constant during rapid short-stroke movement due to instantaneous positioning.

● Motion Controller Features of Ezi-SERVO II

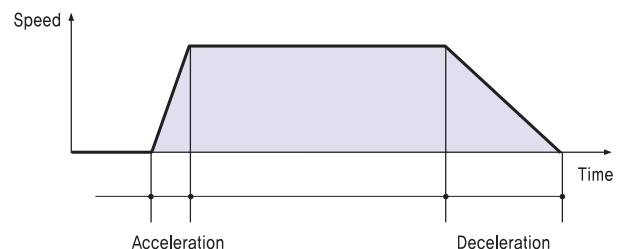
1. Loop Count

This function allows positioning repeatedly according to the Loop Count Number.



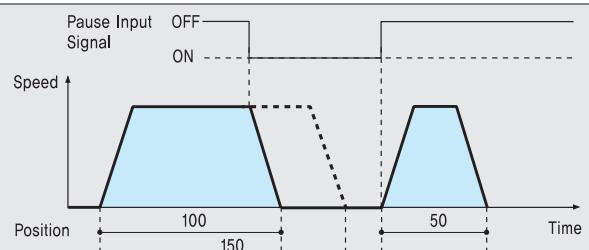
2. Acceleration/Deceleration

For quick acceleration and gradual deceleration, you can set each acceleration and deceleration time separately.



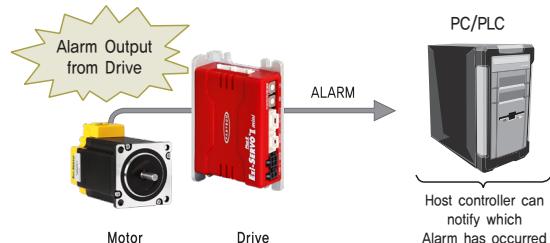
3. Pause

You can pause the motion upon the input of an external signal. When Pause signal change to OFF, the motor will restart to original target position.



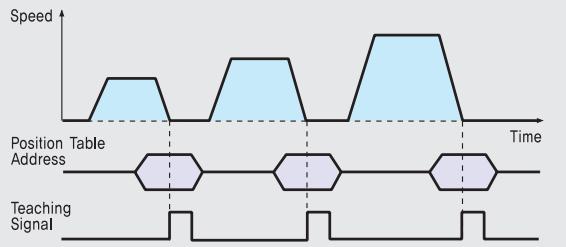
4. Alarm

The number of LED flashing time indicates which Alarm has occurred.



5. Teaching

Teaching signal is used to memorize current Position data into the selected Position Table item.

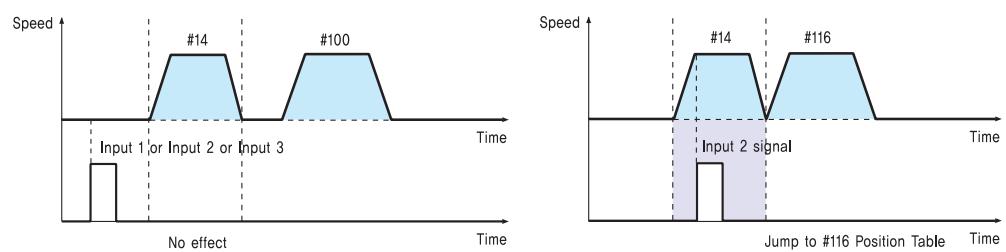


6. Jump

Within one Position Table, you can select various Position Table numbers that you want to jump. With three external input signal during movement, the next jump Position Table number can be select,

◆ Position Table #14

Position	---	Next	---	Input 1	Input 2	Input 3	---
10000		100		115	116	117	



● Ezi-SERVO II Plus-E MINI Part Numbering

Ezi-SERVO II-PE-MI-42S-A-BK-PN10

Product Name	
Drive Series	
PE : Plus Ethernet MI : Mini Type	
Motor Flange Size	
20 : 20mm 28 : 28mm 35 : 35mm 42 : 42mm 56 : 56mm 60 : 60mm	
Motor Length	
S : Small M : Medium L : Large XL : Extra Large	
Encoder Resolution	
A : 10,000P/R B : 20,000P/R D : 16,000P/R F : 4,000P/R	
Brake	
Blank : Without Brake BK : Brake	
Gear Ratio	
Blank : Without Gear PN03 : 1:3 PN05 : 1:5 PN08 : 1:8 PN10 : 1:10 PN15 : 1:15 PN25 : 1:25 PN40 : 1:40 PN50 : 1:50	

● Standard Combination

Unit Part Number	Motor Model Number	Drive Model Number
Ezi-SERVO II-PE-MI-20M-F	EzM2-20M-F	EzS2-PE-MI-20M-F
Ezi-SERVO II-PE-MI-20L-F	EzM2-20L-F	EzS2-PE-MI-20L-F
Ezi-SERVO II-PE-MI-28S-D	EzM2-28S-D	EzS2-PE-MI-28S-D
Ezi-SERVO II-PE-MI-28SM-D	EzM2-28SM-D	EzS2-PE-MI-28S-D
Ezi-SERVO II-PE-MI-28M-D	EzM2-28M-D	EzS2-PE-MI-28M-D
Ezi-SERVO II-PE-MI-28MM-D	EzM2-28MM-D	EzS2-PE-MI-28M-D
Ezi-SERVO II-PE-MI-28L-D	EzM2-28L-D	EzS2-PE-MI-28L-D
Ezi-SERVO II-PE-MI-28LM-D	EzM2-28LM-D	EzS2-PE-MI-28L-D
Ezi-SERVO II-PE-MI-35M-D	EzM2-35M-D	EzS2-PE-MI-35M-D
Ezi-SERVO II-PE-MI-35MM-D	EzM2-35MM-D	EzS2-PE-MI-35M-D
Ezi-SERVO II-PE-MI-35L-D	EzM2-35L-D	EzS2-PE-MI-35L-D
Ezi-SERVO II-PE-MI-35LM-D	EzM2-35LM-D	EzS2-PE-MI-35L-D
Ezi-SERVO II-PE-MI-42S-A	EzM2-42S-A	EzS2-PE-MI-42S-A
Ezi-SERVO II-PE-MI-42S-B	EzM2-42S-B	EzS2-PE-MI-42S-B
Ezi-SERVO II-PE-MI-42M-A	EzM2-42M-A	EzS2-PE-MI-42M-A
Ezi-SERVO II-PE-MI-42M-B	EzM2-42M-B	EzS2-PE-MI-42M-B
Ezi-SERVO II-PE-MI-42L-A	EzM2-42L-A	EzS2-PE-MI-42L-A
Ezi-SERVO II-PE-MI-42L-B	EzM2-42L-B	EzS2-PE-MI-42L-B
Ezi-SERVO II-PE-MI-42XL-A	EzM2-42XL-A	EzS2-PE-MI-42XL-A
Ezi-SERVO II-PE-MI-42XL-B	EzM2-42XL-B	EzS2-PE-MI-42XL-B
Ezi-SERVO II-PE-MI-56S-A	EzM2-56S-A	EzS2-PE-MI-56S-A
Ezi-SERVO II-PE-MI-56S-B	EzM2-56S-B	EzS2-PE-MI-56S-B
Ezi-SERVO II-PE-MI-56M-A	EzM2-56M-A	EzS2-PE-MI-56M-A
Ezi-SERVO II-PE-MI-56M-B	EzM2-56M-B	EzS2-PE-MI-56M-B
Ezi-SERVO II-PE-MI-56L-A	EzM2-56L-A	EzS2-PE-MI-56L-A
Ezi-SERVO II-PE-MI-56L-B	EzM2-56L-B	EzS2-PE-MI-56L-B
Ezi-SERVO II-PE-MI-60S-A	EzM2-60S-A	EzS2-PE-MI-60S-A
Ezi-SERVO II-PE-MI-60S-B	EzM2-60S-B	EzS2-PE-MI-60S-B
Ezi-SERVO II-PE-MI-60M-A	EzM2-60M-A	EzS2-PE-MI-60M-A
Ezi-SERVO II-PE-MI-60M-B	EzM2-60M-B	EzS2-PE-MI-60M-B
Ezi-SERVO II-PE-MI-60L-A	EzM2-60L-A	EzS2-PE-MI-60L-A
Ezi-SERVO II-PE-MI-60L-B	EzM2-60L-B	EzS2-PE-MI-60L-B

- * When places an order for Stopper type 28mm, 35mm motor, please write "M" additionally after motor length of unit product number.
(e.g., Ezi-SERVO II-PE-MI-28LM-D, Ezi-SERVO II-PE-MI-35LM-D)



● Combination with Brake

Unit Part Number	Motor Model Number	Drive Model Number
Ezi-SERVO -PE-MI-42S-A-BK	EzM2-42S-A-BK	EzS2-PE-MI-42S-A
Ezi-SERVO -PE-MI-42S-B-BK	EzM2-42S-B-BK	EzS2-PE-MI-42S-B
Ezi-SERVO -PE-MI-42M-A-BK	EzM2-42M-A-BK	EzS2-PE-MI-42M-A
Ezi-SERVO -PE-MI-42M-B-BK	EzM2-42M-B-BK	EzS2-PE-MI-42M-B
Ezi-SERVO -PE-MI-42L-A-BK	EzM2-42L-A-BK	EzS2-PE-MI-42L-A
Ezi-SERVO -PE-MI-42L-B-BK	EzM2-42L-B-BK	EzS2-PE-MI-42L-B
Ezi-SERVO -PE-MI-42XL-A-BK	EzM2-42XL-A-BK	EzS2-PE-MI-42XL-A
Ezi-SERVO -PE-MI-42XL-B-BK	EzM2-42XL-B-BK	EzS2-PE-MI-42XL-B
Ezi-SERVO -PE-MI-56S-A-BK	EzM2-56S-A-BK	EzS2-PE-MI-56S-A
Ezi-SERVO -PE-MI-56S-B-BK	EzM2-56S-B-BK	EzS2-PE-MI-56S-B
Ezi-SERVO -PE-MI-56M-A-BK	EzM2-56M-A-BK	EzS2-PE-MI-56M-A
Ezi-SERVO -PE-MI-56M-B-BK	EzM2-56M-B-BK	EzS2-PE-MI-56M-B
Ezi-SERVO -PE-MI-56L-A-BK	EzM2-56L-A-BK	EzS2-PE-MI-56L-A
Ezi-SERVO -PE-MI-56L-B-BK	EzM2-56L-B-BK	EzS2-PE-MI-56L-B
Ezi-SERVO -PE-MI-60S-A-BK	EzM2-60S-A-BK	EzS2-PE-MI-60S-A
Ezi-SERVO -PE-MI-60S-B-BK	EzM2-60S-B-BK	EzS2-PE-MI-60S-B
Ezi-SERVO -PE-MI-60M-A-BK	EzM2-60M-A-BK	EzS2-PE-MI-60M-A
Ezi-SERVO -PE-MI-60M-B-BK	EzM2-60M-B-BK	EzS2-PE-MI-60M-B
Ezi-SERVO -PE-MI-60L-A-BK	EzM2-60L-A-BK	EzS2-PE-MI-60L-A
Ezi-SERVO -PE-MI-60L-B-BK	EzM2-60L-B-BK	EzS2-PE-MI-60L-B

● Combination with Gearbox

Unit Part Number	Motor Model Number	Drive Model Number	Gear Ratio
Ezi-SERVO -PE-MI-42L-A-PN3	EzM2-42L-A-PN3	EzS2-PE-MI-42L-A	1:3
Ezi-SERVO -PE-MI-42L-B-PN3	EzM2-42L-B-PN3	EzS2-PE-MI-42L-B	1:3
Ezi-SERVO -PE-MI-42L-A-PN5	EzM2-42L-A-PN5	EzS2-PE-MI-42L-A	1:5
Ezi-SERVO -PE-MI-42L-B-PN5	EzM2-42L-B-PN5	EzS2-PE-MI-42L-B	1:5
Ezi-SERVO -PE-MI-42L-A-PN8	EzM2-42L-A-PN8	EzS2-PE-MI-42L-A	1:8
Ezi-SERVO -PE-MI-42L-B-PN8	EzM2-42L-B-PN8	EzS2-PE-MI-42L-B	1:8
Ezi-SERVO -PE-MI-42L-A-PN10	EzM2-42L-A-PN10	EzS2-PE-MI-42L-A	1:10
Ezi-SERVO -PE-MI-42L-B-PN10	EzM2-42L-B-PN10	EzS2-PE-MI-42L-B	1:10
Ezi-SERVO -PE-MI-42L-A-PN15	EzM2-42L-A-PN15	EzS2-PE-MI-42L-A	1:15
Ezi-SERVO -PE-MI-42L-B-PN15	EzM2-42L-B-PN15	EzS2-PE-MI-42L-B	1:15
Ezi-SERVO -PE-MI-42L-A-PN25	EzM2-42L-A-PN25	EzS2-PE-MI-42L-A	1:25
Ezi-SERVO -PE-MI-42L-B-PN25	EzM2-42L-B-PN25	EzS2-PE-MI-42L-B	1:25
Ezi-SERVO -PE-MI-42L-A-PN40	EzM2-42L-A-PN40	EzS2-PE-MI-42L-A	1:40
Ezi-SERVO -PE-MI-42L-B-PN40	EzM2-42L-B-PN40	EzS2-PE-MI-42L-B	1:40
Ezi-SERVO -PE-MI-42L-A-PN50	EzM2-42L-A-PN50	EzS2-PE-MI-42L-A	1:50
Ezi-SERVO -PE-MI-42L-B-PN50	EzM2-42L-B-PN50	EzS2-PE-MI-42L-B	1:50
Ezi-SERVO -PE-MI-42XL-A-PN3	EzM2-42XL-A-PN3	EzS2-PE-MI-42XL-A	1:3
Ezi-SERVO -PE-MI-42XL-B-PN3	EzM2-42XL-B-PN3	EzS2-PE-MI-42XL-B	1:3
Ezi-SERVO -PE-MI-42XL-A-PN5	EzM2-42XL-A-PN5	EzS2-PE-MI-42XL-A	1:5
Ezi-SERVO -PE-MI-42XL-B-PN5	EzM2-42XL-B-PN5	EzS2-PE-MI-42XL-B	1:5
Ezi-SERVO -PE-MI-42XL-A-PN8	EzM2-42XL-A-PN8	EzS2-PE-MI-42XL-A	1:8
Ezi-SERVO -PE-MI-42XL-B-PN8	EzM2-42XL-B-PN8	EzS2-PE-MI-42XL-B	1:8
Ezi-SERVO -PE-MI-42XL-A-PN10	EzM2-42XL-A-PN10	EzS2-PE-MI-42XL-A	1:10
Ezi-SERVO -PE-MI-42XL-B-PN10	EzM2-42XL-B-PN10	EzS2-PE-MI-42XL-B	1:10
Ezi-SERVO -PE-MI-42XL-A-PN15	EzM2-42XL-A-PN15	EzS2-PE-MI-42XL-A	1:15
Ezi-SERVO -PE-MI-42XL-B-PN15	EzM2-42XL-B-PN15	EzS2-PE-MI-42XL-B	1:15
Ezi-SERVO -PE-MI-42XL-A-PN25	EzM2-42XL-A-PN25	EzS2-PE-MI-42XL-A	1:25
Ezi-SERVO -PE-MI-42XL-B-PN25	EzM2-42XL-B-PN25	EzS2-PE-MI-42XL-B	1:25
Ezi-SERVO -PE-MI-42XL-A-PN40	EzM2-42XL-A-PN40	EzS2-PE-MI-42XL-A	1:40
Ezi-SERVO -PE-MI-42XL-B-PN40	EzM2-42XL-B-PN40	EzS2-PE-MI-42XL-B	1:40
Ezi-SERVO -PE-MI-42XL-A-PN50	EzM2-42XL-A-PN50	EzS2-PE-MI-42XL-A	1:50
Ezi-SERVO -PE-MI-42XL-B-PN50	EzM2-42XL-B-PN50	EzS2-PE-MI-42XL-B	1:50
Ezi-SERVO -PE-MI-42M-A-PN3	EzM2-42M-A-PN3	EzS2-PE-MI-42M-A	1:3
Ezi-SERVO -PE-MI-42M-B-PN3	EzM2-42M-B-PN3	EzS2-PE-MI-42M-B	1:3
Ezi-SERVO -PE-MI-42M-A-PN5	EzM2-42M-A-PN5	EzS2-PE-MI-42M-A	1:5
Ezi-SERVO -PE-MI-42M-B-PN5	EzM2-42M-B-PN5	EzS2-PE-MI-42M-B	1:5
Ezi-SERVO -PE-MI-42M-A-PN8	EzM2-42M-A-PN8	EzS2-PE-MI-42M-A	1:8
Ezi-SERVO -PE-MI-42M-B-PN8	EzM2-42M-B-PN8	EzS2-PE-MI-42M-B	1:8
Ezi-SERVO -PE-MI-42M-A-PN10	EzM2-42M-A-PN10	EzS2-PE-MI-42M-A	1:10
Ezi-SERVO -PE-MI-42M-B-PN10	EzM2-42M-B-PN10	EzS2-PE-MI-42M-B	1:10
Ezi-SERVO -PE-MI-42M-A-PN15	EzM2-42M-A-PN15	EzS2-PE-MI-42M-A	1:15
Ezi-SERVO -PE-MI-42M-B-PN15	EzM2-42M-B-PN15	EzS2-PE-MI-42M-B	1:15
Ezi-SERVO -PE-MI-42M-A-PN25	EzM2-42M-A-PN25	EzS2-PE-MI-42M-A	1:25
Ezi-SERVO -PE-MI-42M-B-PN25	EzM2-42M-B-PN25	EzS2-PE-MI-42M-B	1:25
Ezi-SERVO -PE-MI-42M-A-PN40	EzM2-42M-A-PN40	EzS2-PE-MI-42M-A	1:40
Ezi-SERVO -PE-MI-42M-B-PN40	EzM2-42M-B-PN40	EzS2-PE-MI-42M-B	1:40
Ezi-SERVO -PE-MI-42M-A-PN50	EzM2-42M-A-PN50	EzS2-PE-MI-42M-A	1:50
Ezi-SERVO -PE-MI-42M-B-PN50	EzM2-42M-B-PN50	EzS2-PE-MI-42M-B	1:50
Ezi-SERVO -PE-MI-56S-A-PN3	EzM2-56S-A-PN3	EzS2-PE-MI-56S-A	1:3
Ezi-SERVO -PE-MI-56S-B-PN3	EzM2-56S-B-PN3	EzS2-PE-MI-56S-B	1:3
Ezi-SERVO -PE-MI-56S-A-PN5	EzM2-56S-A-PN5	EzS2-PE-MI-56S-A	1:5
Ezi-SERVO -PE-MI-56S-B-PN5	EzM2-56S-B-PN5	EzS2-PE-MI-56S-B	1:5
Ezi-SERVO -PE-MI-56S-A-PN8	EzM2-56S-A-PN8	EzS2-PE-MI-56S-A	1:8
Ezi-SERVO -PE-MI-56S-B-PN8	EzM2-56S-B-PN8	EzS2-PE-MI-56S-B	1:8
Ezi-SERVO -PE-MI-56S-A-PN10	EzM2-56S-A-PN10	EzS2-PE-MI-56S-A	1:10
Ezi-SERVO -PE-MI-56S-B-PN10	EzM2-56S-B-PN10	EzS2-PE-MI-56S-B	1:10
Ezi-SERVO -PE-MI-56S-A-PN15	EzM2-56S-A-PN15	EzS2-PE-MI-56S-A	1:15
Ezi-SERVO -PE-MI-56S-B-PN15	EzM2-56S-B-PN15	EzS2-PE-MI-56S-B	1:15
Ezi-SERVO -PE-MI-56S-A-PN25	EzM2-56S-A-PN25	EzS2-PE-MI-56S-A	1:25
Ezi-SERVO -PE-MI-56S-B-PN25	EzM2-56S-B-PN25	EzS2-PE-MI-56S-B	1:25
Ezi-SERVO -PE-MI-56S-A-PN40	EzM2-56S-A-PN40	EzS2-PE-MI-56S-A	1:40
Ezi-SERVO -PE-MI-56S-B-PN40	EzM2-56S-B-PN40	EzS2-PE-MI-56S-B	1:40
Ezi-SERVO -PE-MI-56S-A-PN50	EzM2-56S-A-PN50	EzS2-PE-MI-56S-A	1:50
Ezi-SERVO -PE-MI-56S-B-PN50	EzM2-56S-B-PN50	EzS2-PE-MI-56S-B	1:50
Ezi-SERVO -PE-MI-56M-A-PN3	EzM2-56M-A-PN3	EzS2-PE-MI-56M-A	1:3
Ezi-SERVO -PE-MI-56M-B-PN3	EzM2-56M-B-PN3	EzS2-PE-MI-56M-B	1:3
Ezi-SERVO -PE-MI-56M-A-PN5	EzM2-56M-A-PN5	EzS2-PE-MI-56M-A	1:5
Ezi-SERVO -PE-MI-56M-B-PN5	EzM2-56M-B-PN5	EzS2-PE-MI-56M-B	1:5
Ezi-SERVO -PE-MI-56M-A-PN8	EzM2-56M-A-PN8	EzS2-PE-MI-56M-A	1:8
Ezi-SERVO -PE-MI-56M-B-PN8	EzM2-56M-B-PN8	EzS2-PE-MI-56M-B	1:8
Ezi-SERVO -PE-MI-56M-A-PN10	EzM2-56M-A-PN10	EzS2-PE-MI-56M-A	1:10
Ezi-SERVO -PE-MI-56M-B-PN10	EzM2-56M-B-PN10	EzS2-PE-MI-56M-B	1:10
Ezi-SERVO -PE-MI-56M-A-PN15	EzM2-56M-A-PN15	EzS2-PE-MI-56M-A	1:15
Ezi-SERVO -PE-MI-56M-B-PN15	EzM2-56M-B-PN15	EzS2-PE-MI-56M-B	1:15
Ezi-SERVO -PE-MI-56M-A-PN25	EzM2-56M-A-PN25	EzS2-PE-MI-56M-A	1:25
Ezi-SERVO -PE-MI-56M-B-PN25	EzM2-56M-B-PN25	EzS2-PE-MI-56M-B	1:25
Ezi-SERVO -PE-MI-56M-A-PN40	EzM2-56M-A-PN40	EzS2-PE-MI-56M-A	1:40
Ezi-SERVO -PE-MI-56M-B-PN40	EzM2-56M-B-PN40	EzS2-PE-MI-56M-B	1:40
Ezi-SERVO -PE-MI-56M-A-PN50	EzM2-56M-A-PN50	EzS2-PE-MI-56M-A	1:50
Ezi-SERVO -PE-MI-56M-B-PN50	EzM2-56M-B-PN50	EzS2-PE-MI-56M-B	1:50

● Combination with Gearbox

Unit Part Number	Motor Model Number	Drive Model Number	Gear Ratio
Ezi-SERVO II-PE-MI-56L-A-PN3	EzM2-56L-A-PN3	EzS2-PE-MI-56L-A	1:3
Ezi-SERVO II-PE-MI-56L-B-PN3	EzM2-56L-B-PN3	EzS2-PE-MI-56L-B	
Ezi-SERVO II-PE-MI-56L-A-PN5	EzM2-56L-A-PN5	EzS2-PE-MI-56L-A	1:5
Ezi-SERVO II-PE-MI-56L-B-PN5	EzM2-56L-B-PN5	EzS2-PE-MI-56L-B	
Ezi-SERVO II-PE-MI-56L-A-PN8	EzM2-56L-A-PN8	EzS2-PE-MI-56L-A	1:8
Ezi-SERVO II-PE-MI-56L-B-PN8	EzM2-56L-B-PN8	EzS2-PE-MI-56L-B	
Ezi-SERVO II-PE-MI-56L-A-PN10	EzM2-56L-A-PN10	EzS2-PE-MI-56L-A	1:10
Ezi-SERVO II-PE-MI-56L-B-PN10	EzM2-56L-B-PN10	EzS2-PE-MI-56L-B	
Ezi-SERVO II-PE-MI-56L-A-PN15	EzM2-56L-A-PN15	EzS2-PE-MI-56L-A	1:15
Ezi-SERVO II-PE-MI-56L-B-PN15	EzM2-56L-B-PN15	EzS2-PE-MI-56L-B	
Ezi-SERVO II-PE-MI-56L-A-PN25	EzM2-56L-A-PN25	EzS2-PE-MI-56L-A	1:25
Ezi-SERVO II-PE-MI-56L-B-PN25	EzM2-56L-B-PN25	EzS2-PE-MI-56L-B	
Ezi-SERVO II-PE-MI-60S-A-PN40	EzM2-60S-A-PN40	EzS2-PE-MI-60S-A	1:40
Ezi-SERVO II-PE-MI-60S-B-PN40	EzM2-60S-B-PN40	EzS2-PE-MI-60S-B	
Ezi-SERVO II-PE-MI-60S-A-PN50	EzM2-60S-A-PN50	EzS2-PE-MI-60S-A	1:50
Ezi-SERVO II-PE-MI-60S-B-PN50	EzM2-60S-B-PN50	EzS2-PE-MI-60S-B	
Ezi-SERVO II-PE-MI-60S-A-PN3	EzM2-60S-A-PN3	EzS2-PE-MI-60S-A	1:3
Ezi-SERVO II-PE-MI-60S-B-PN3	EzM2-60S-B-PN3	EzS2-PE-MI-60S-B	
Ezi-SERVO II-PE-MI-60S-A-PN5	EzM2-60S-A-PN5	EzS2-PE-MI-60S-A	1:5
Ezi-SERVO II-PE-MI-60S-B-PN5	EzM2-60S-B-PN5	EzS2-PE-MI-60S-B	
Ezi-SERVO II-PE-MI-60S-A-PN8	EzM2-60S-A-PN8	EzS2-PE-MI-60S-A	1:8
Ezi-SERVO II-PE-MI-60S-B-PN8	EzM2-60S-B-PN8	EzS2-PE-MI-60S-B	
Ezi-SERVO II-PE-MI-60S-A-PN10	EzM2-60S-A-PN10	EzS2-PE-MI-60S-A	1:10
Ezi-SERVO II-PE-MI-60S-B-PN10	EzM2-60S-B-PN10	EzS2-PE-MI-60S-B	
Ezi-SERVO II-PE-MI-60S-A-PN15	EzM2-60S-A-PN15	EzS2-PE-MI-60S-A	1:15
Ezi-SERVO II-PE-MI-60S-B-PN15	EzM2-60S-B-PN15	EzS2-PE-MI-60S-B	
Ezi-SERVO II-PE-MI-60S-A-PN25	EzM2-60S-A-PN25	EzS2-PE-MI-60S-A	1:25
Ezi-SERVO II-PE-MI-60S-B-PN25	EzM2-60S-B-PN25	EzS2-PE-MI-60S-B	
Ezi-SERVO II-PE-MI-60S-A-PN40	EzM2-60S-A-PN40	EzS2-PE-MI-60S-A	1:40
Ezi-SERVO II-PE-MI-60S-B-PN40	EzM2-60S-B-PN40	EzS2-PE-MI-60S-B	
Ezi-SERVO II-PE-MI-60S-A-PN50	EzM2-60S-A-PN50	EzS2-PE-MI-60S-A	1:50
Ezi-SERVO II-PE-MI-60S-B-PN50	EzM2-60S-B-PN50	EzS2-PE-MI-60S-B	
Ezi-SERVO II-PE-MI-60M-A-PN3	EzM2-60M-A-PN3	EzS2-PE-MI-60M-A	1:3
Ezi-SERVO II-PE-MI-60M-B-PN3	EzM2-60M-B-PN3	EzS2-PE-MI-60M-B	
Ezi-SERVO II-PE-MI-60M-A-PN5	EzM2-60M-A-PN5	EzS2-PE-MI-60M-A	1:5
Ezi-SERVO II-PE-MI-60M-B-PN5	EzM2-60M-B-PN5	EzS2-PE-MI-60M-B	
Ezi-SERVO II-PE-MI-60M-A-PN8	EzM2-60M-A-PN8	EzS2-PE-MI-60M-A	1:8
Ezi-SERVO II-PE-MI-60M-B-PN8	EzM2-60M-B-PN8	EzS2-PE-MI-60M-B	
Ezi-SERVO II-PE-MI-60M-A-PN10	EzM2-60M-A-PN10	EzS2-PE-MI-60M-A	1:10
Ezi-SERVO II-PE-MI-60M-B-PN10	EzM2-60M-B-PN10	EzS2-PE-MI-60M-B	
Ezi-SERVO II-PE-MI-60M-A-PN15	EzM2-60M-A-PN15	EzS2-PE-MI-60M-A	1:15
Ezi-SERVO II-PE-MI-60M-B-PN15	EzM2-60M-B-PN15	EzS2-PE-MI-60M-B	
Ezi-SERVO II-PE-MI-60M-A-PN25	EzM2-60M-A-PN25	EzS2-PE-MI-60M-A	1:25
Ezi-SERVO II-PE-MI-60M-B-PN25	EzM2-60M-B-PN25	EzS2-PE-MI-60M-B	
Ezi-SERVO II-PE-MI-60M-A-PN40	EzM2-60M-A-PN40	EzS2-PE-MI-60M-A	1:40
Ezi-SERVO II-PE-MI-60M-B-PN40	EzM2-60M-B-PN40	EzS2-PE-MI-60M-B	
Ezi-SERVO II-PE-MI-60M-A-PN50	EzM2-60M-A-PN50	EzS2-PE-MI-60M-A	1:50
Ezi-SERVO II-PE-MI-60M-B-PN50	EzM2-60M-B-PN50	EzS2-PE-MI-60M-B	
Ezi-SERVO II-PE-MI-60L-A-PN3	EzM2-60L-A-PN3	EzS2-PE-MI-60L-A	1:3
Ezi-SERVO II-PE-MI-60L-B-PN3	EzM2-60L-B-PN3	EzS2-PE-MI-60L-B	
Ezi-SERVO II-PE-MI-60L-A-PN5	EzM2-60L-A-PN5	EzS2-PE-MI-60L-A	1:5
Ezi-SERVO II-PE-MI-60L-B-PN5	EzM2-60L-B-PN5	EzS2-PE-MI-60L-B	
Ezi-SERVO II-PE-MI-60L-A-PN8	EzM2-60L-A-PN8	EzS2-PE-MI-60L-A	1:8
Ezi-SERVO II-PE-MI-60L-B-PN8	EzM2-60L-B-PN8	EzS2-PE-MI-60L-B	
Ezi-SERVO II-PE-MI-60L-A-PN10	EzM2-60L-A-PN10	EzS2-PE-MI-60L-A	1:10
Ezi-SERVO II-PE-MI-60L-B-PN10	EzM2-60L-B-PN10	EzS2-PE-MI-60L-B	
Ezi-SERVO II-PE-MI-60L-A-PN15	EzM2-60L-A-PN15	EzS2-PE-MI-60L-A	1:15
Ezi-SERVO II-PE-MI-60L-B-PN15	EzM2-60L-B-PN15	EzS2-PE-MI-60L-B	
Ezi-SERVO II-PE-MI-60L-A-PN25	EzM2-60L-A-PN25	EzS2-PE-MI-60L-A	1:25
Ezi-SERVO II-PE-MI-60L-B-PN25	EzM2-60L-B-PN25	EzS2-PE-MI-60L-B	
Ezi-SERVO II-PE-MI-60L-A-PN40	EzM2-60L-A-PN40	EzS2-PE-MI-60L-A	1:40
Ezi-SERVO II-PE-MI-60L-B-PN40	EzM2-60L-B-PN40	EzS2-PE-MI-60L-B	
Ezi-SERVO II-PE-MI-60L-A-PN50	EzM2-60L-A-PN50	EzS2-PE-MI-60L-A	1:50
Ezi-SERVO II-PE-MI-60L-B-PN50	EzM2-60L-B-PN50	EzS2-PE-MI-60L-B	

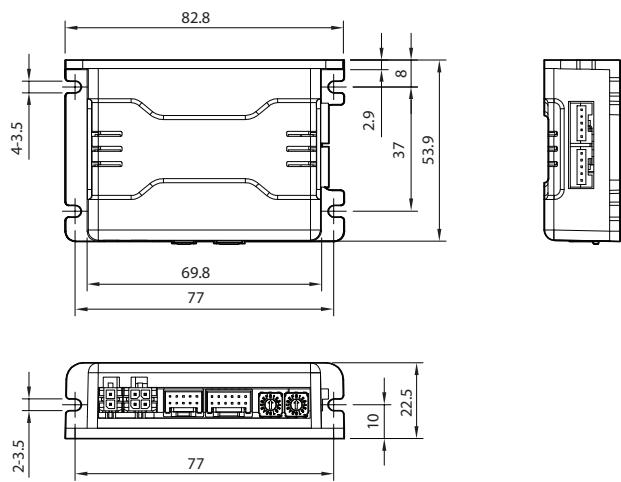
● Specifications of Drive

Motor Model		EzM2-20 series	EzM2-28 series	EzM2-35 series	EzM2-42 series	EzM2-56 series	EzM2-60 series				
Driver Model		EzS2-PE-MI-20 series	EzS2-PE-MI-28 series	EzS2-PE-MI-35 series	EzS2-PE-MI-42 series	EzS2-PE-MI-56 series	EzS2-PE-MI-60 series				
Input Voltage		DC24V±10%									
Control Method		Closed-loop control with 32 bit MCU									
Multi Axis Drive		Maximum 254 axis operating (Selectable IP: 1~254)									
Position Table		256 motion command steps									
Current Consumption		Max 500mA (Except motor current)									
Operating Condition	Ambient Temperature	<ul style="list-style-type: none"> In Use: 0~50°C ^{*2} In Storage: -20~70°C 									
	Humidity	<ul style="list-style-type: none"> In Use: 35~85% RH (Non-Condensing) In Storage: 10~90% RH (Non-Condensing) 									
	Vib. Resist.	0.5g									
Function	Rotation Speed	0~3,000r/min ^{*1}									
	Resolution	Encoder Resolution [P/R]		Configurable Resolution [P/R]							
		4,000	500 1,000 1,600 2,000 3,600 4,000 5,000 6,400 7,200 10,000								
		10,000	500 1,000 1,600 2,000 3,600 5,000 6,400 7,200 10,000								
		16,000	500 1,000 1,600 2,000 3,600 5,000 6,400 7,200 10,000 16,000								
		20,000	500 1,000 1,600 2,000 3,600 5,000 6,400 7,200 10,000 20,000								
	(Selectable by parameter)										
	Error Types	Over Current Error, Over Speed Error, Position Tracking Error, Over Load Error, Over Temperature Error, Over Regenerated Voltage Error, Motor Connect Error, Encoder Connect Error, In-Position Error, ROM Error, Position Overflow Error									
I/O Signal	In-Position Selection	0~63 (Set by parameter)									
	Position Gain Selection	0~63 (Set by parameter)									
	Rotational Direction	CW/CCW (Set by parameter)									
	Input Signals	3 dedicated inputs (LIMIT+, LIMIT-, ORIGIN), 3 programmable inputs (Photocoupler Input)									
	Output Signals	1 dedicated output (Compare Out), 1 programmable outputs (Photocoupler Output), 1 Brake output									
	Communication Interface	<ul style="list-style-type: none"> Ethernet standard: 10BASE-T, 100BASE-TX Full-Duplex Dual port Ethernet switch embedded 									
	Position Control	<ul style="list-style-type: none"> Incremental mode / Absolute mode Data Range: -134,217,728 to +134,217,727 [pulse] Operating speed: Max. 3,000 r/min 									
	Return to Origin	Origin Sensor, Z phase, ±Limit sensor, Torque									
	GUI	User Interface Program within Windows									
	Library	Motion Library (API) for windows 7/8/10									

*1 : Up to the resolution of 10,000P/R, maximum speed can be reached by 3,000r/min and with the resolution more than 10,000P/R, maximum speed shall be reduced accordingly.

*2 : EzS2-PE-MI-56, 60 series should be installed on a heat sink or a structure capable of heat dissipation,

● Dimensions of Drive [mm]



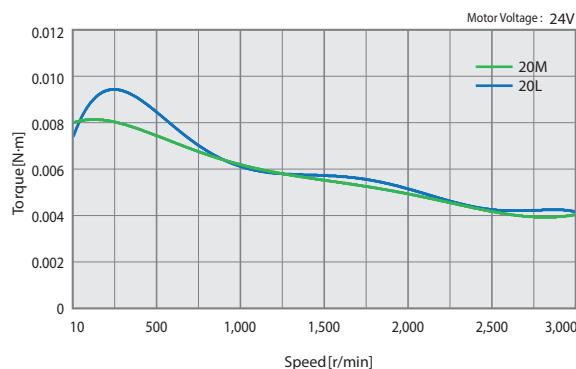
● Specifications of Motor

MODEL			EzM2-20 series		EzM2-28 series			EzM2-35 series		EzM2-42 series					
			UNIT	20M	20L	28S	28M	28L	35M	35L	42S	42M	42L	42XL	
DRIVE METHOD			-	Bipolar											
NUMBER OF PHASES			-	2 Phase											
CURRENT per PHASE			A/Phase	0,5	0,5	0,95	0,95	0,95	1,5	1,5	1,2	1,2	1,2	1,2	
MAXIMUM HOLDING TORQUE			N·m	0,016	0,025	0,069	0,098	0,118	0,13	0,23	0,32	0,44	0,5	0,65	
ROTOR INERTIA			g·cm ²	2,5	3,3	9,0	13	18	15	20	35	54	77	114	
WEIGHTS			kg	0,080	0,104	0,147	0,204	0,232	0,194	0,226	0,294	0,357	0,426	0,564	
LENGTH(L)			mm	28	38	32	45	50	32	36	34	40	48	60	
PERMISSIBLE RADIAL LOAD	DIS-TANCE FROM END OF SHAFT	3mm	N	18	18	30	30	30	22	22	22	22	22	22	
		8mm		30	30	38	38	38	26	26	26	26	26	26	
		13mm		-	-	53	53	53	33	33	33	33	33	33	
		18mm		-	-	-	-	-	46	46	46	46	46	46	
PERMISSIBLE AXIAL LOAD			N	Lower than motor Unit's Weight											
INSULATION RESISTANCE			MΩ	Min. 100(When measured with a DC500V insulation resistance meter)											
INSULATION CLASS			-	CLASS B(130°C)											
OPERATING TEMPERATURE			°C	0 ~ 55											

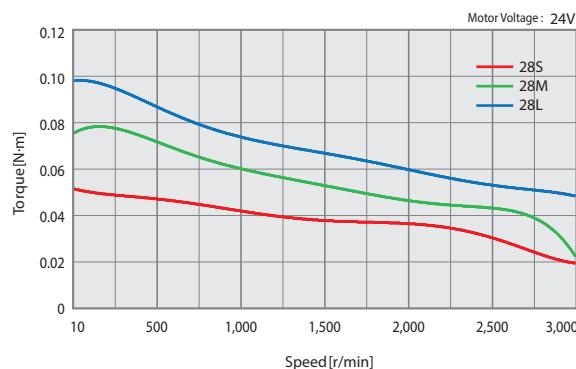
MODEL			EzM2-56 series				EzM2-60 series				
			UNIT	56S	56M	56L	60S	60M	60L		
DRIVE METHOD			-	Bipolar							
NUMBER OF PHASES			-	2 Phase							
CURRENT per PHASE			A/Phase	3,0	3,0	3,0	4,0	4,0	4,0		
MAXIMUM HOLDING TORQUE			N·m	0,64	1,0	1,5	0,88	1,28	2,4		
ROTOR INERTIA			g·cm ²	180	280	520	240	490	690		
WEIGHTS			kg	0,608	0,784	1,230	0,693	0,856	1,419		
LENGTH(L)			mm	46	55	80	47	56	85		
PERMISSIBLE RADIAL LOAD	DIS-TANCE FROM END OF SHAFT	3mm	N	52	52	52	70	70	70		
		8mm		65	65	65	87	87	87		
		13mm		85	85	85	114	114	114		
		18mm		123	123	123	165	165	165		
PERMISSIBLE AXIAL LOAD			N	Lower than motor Unit's Weight							
INSULATION RESISTANCE			MΩ	Min. 100(When measured with a DC500V insulation resistance meter)							
INSULATION CLASS			-	CLASS B(130°C)							
OPERATING TEMPERATURE			°C	0 ~ 55							

● Torque Characteristics of Motor

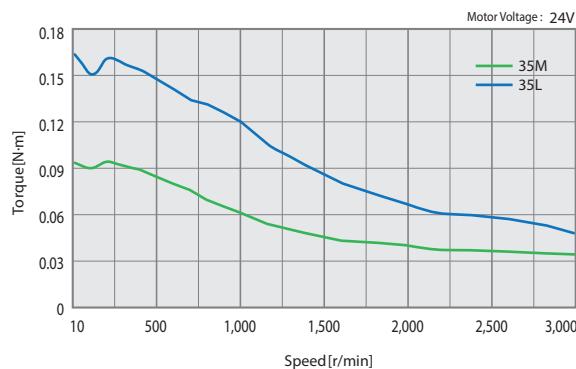
Ezi-SERVO II-PE-MI-20 series



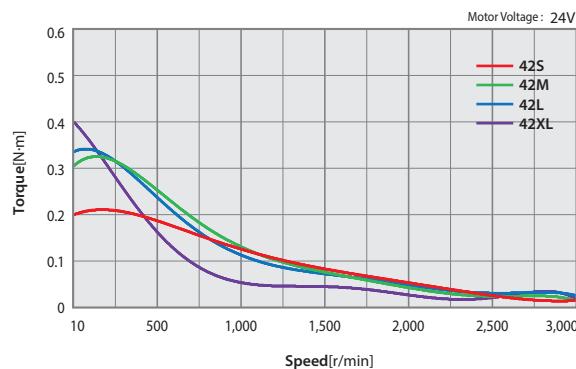
Ezi-SERVO II-PE-MI-28 series



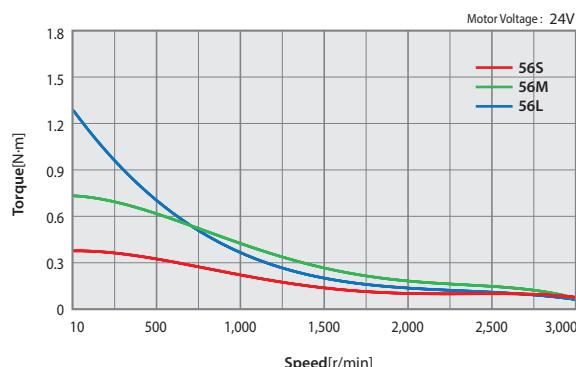
Ezi-SERVO II-PE-MI-35 series



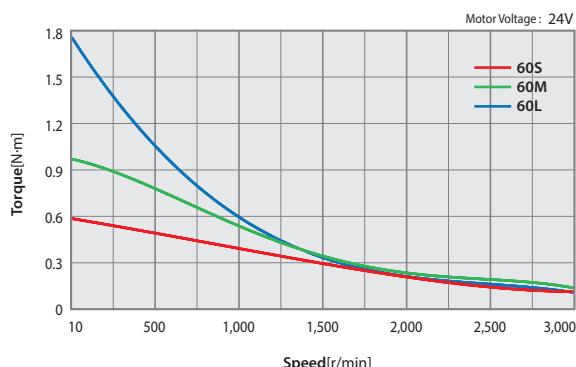
Ezi-SERVO II-PE-MI-42 series



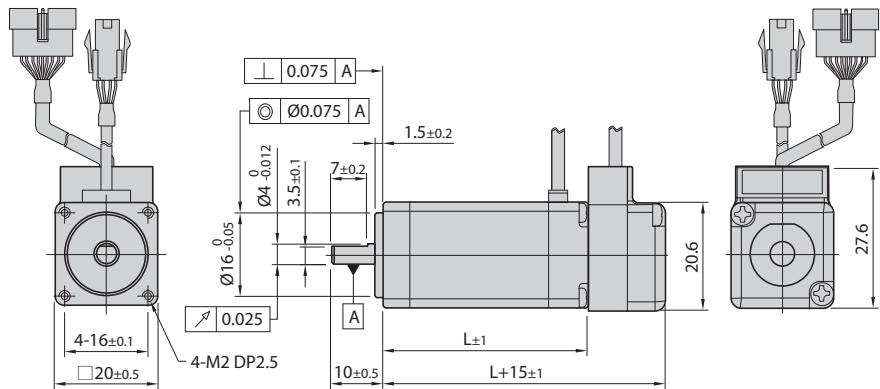
Ezi-SERVO II-PE-MI-56 series



Ezi-SERVO II-PE-MI-60 series

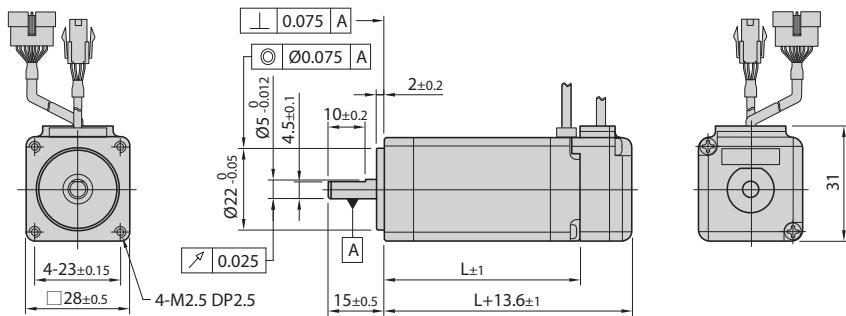


● Dimensions of Motor [mm]



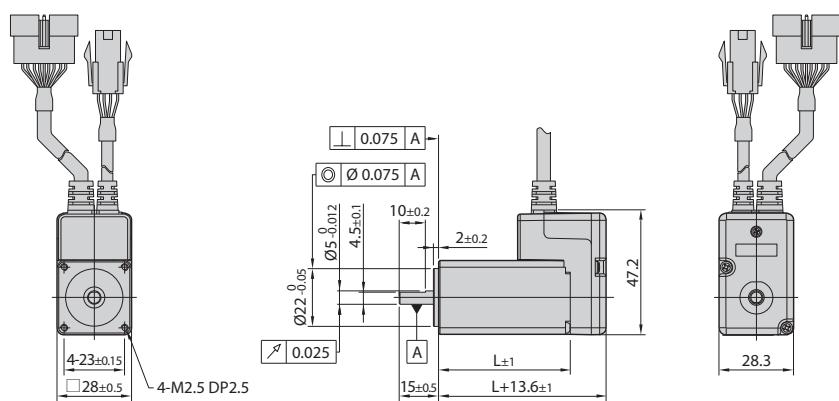
20mm

Model name	Length(L)
EzM2-20M	28
EzM2-20L	38



28mm

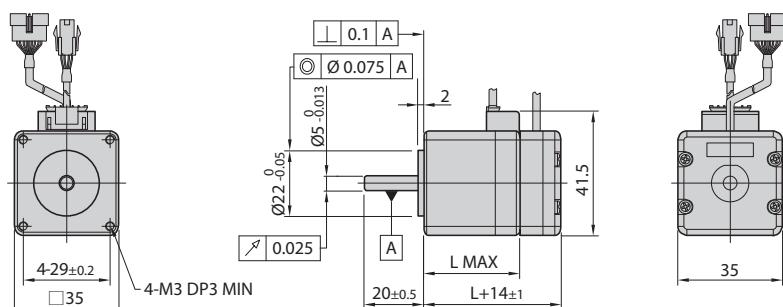
Model name	Length(L)
EzM2-28S	32
EzM2-28M	45
EzM2-28L	50



**28mm
(Stopper type)**

Model name	Length(L)
EzM2-28SM	32
EzM2-28MM	45
EzM2-28LM	50

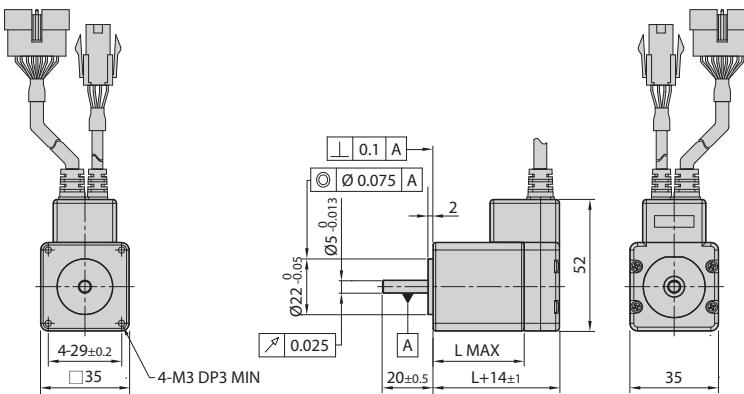
※ When ordering 28mm Stopper type of motor, please add "M" after standard motor model number.



35mm

Model name	Length(L)
EzM2-35M	32
EzM2-35L	36

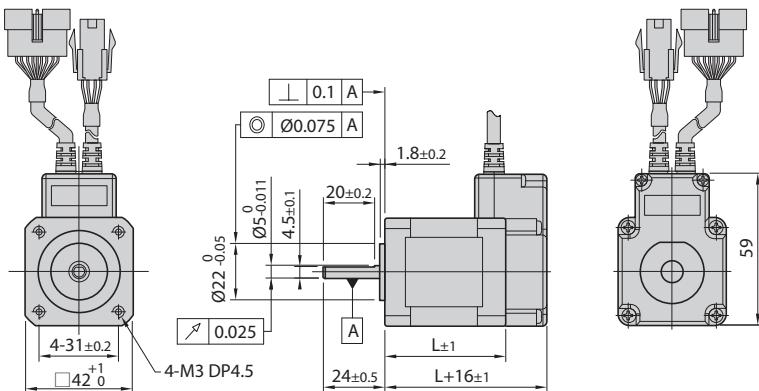
● Dimensions of Motor [mm]



35mm
(Stopper type)

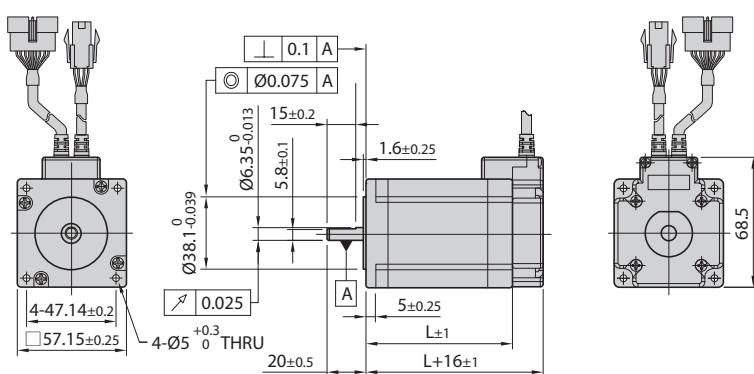
Model name	Length(L)
EzM2-35MM	32
EzM2-35LM	36

※ When ordering 35mm Stopper type of motor, please add "M" after standard motor model number.



42mm

Model name	Length(L)
EzM2-42S	34
EzM2-42M	40
EzM2-42L	48
EzM2-42XL	60

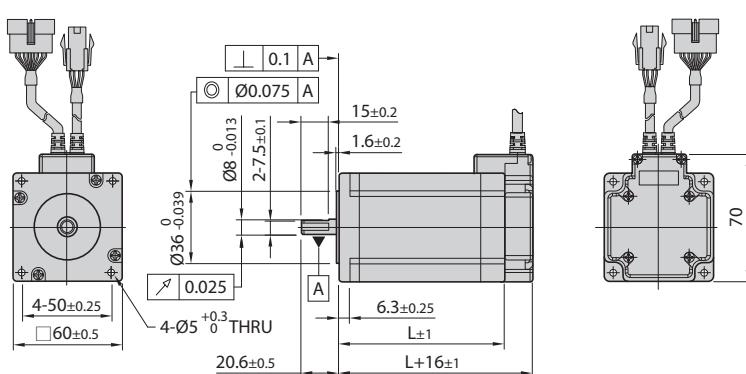


56mm

Model name	Length(L)
EzM2-56S	46
EzM2-56M	55
EzM2-56L	80

FASTECH Ez-i-SERVO/i Plus-E MINI

15



60mm

Model name	Length(L)
EzM2-60S	47
EzM2-60M	56
EzM2-60L	85

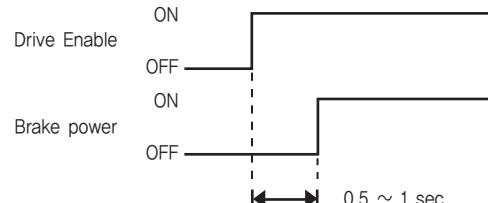
● Specifications of Motor with Brake

Unit Part Number	Motor Model Number	Electromagnetic Brake					Motor Unit Weight [kg]	Permissible Radial Load [N]				Permissible Axial Load [N]		
		Type	Voltage Input [V]	Rated Current [A]	Power Consumption [W]	Static Friction Torque [N·m]		Distance from End of Shaft [mm]						
								3	8	13	18			
Ezi-SERVO II -PE-MI-42S-■-BK	EzM2-42S-■-BK	Non-excitation run Type	DC24V ±10%	0.2	5	0.2	0.55	22	26	33	46	Must be Lower than Motor Unit Weight		
Ezi-SERVO II -PE-MI-42M-■-BK	EzM2-42M-■-BK						0.62							
Ezi-SERVO II -PE-MI-42L-■-BK	EzM2-42L-■-BK						0.69							
Ezi-SERVO II -PE-MI-42XL-■-BK	EzM2-42XL-■-BK						0.82							
Ezi-SERVO II -PE-MI-56S-■-BK	EzM2-56S-■-BK			0.27	6.6	0.7	1.03	52	65	85	123			
Ezi-SERVO II -PE-MI-56M-■-BK	EzM2-56M-■-BK						1.20							
Ezi-SERVO II -PE-MI-56L-■-BK	EzM2-56L-■-BK						1.65							
Ezi-SERVO II -PE-MI-60S-■-BK	EzM2-60S-■-BK						1.11	70	87	114	165			
Ezi-SERVO II -PE-MI-60M-■-BK	EzM2-60M-■-BK						1.30							
Ezi-SERVO II -PE-MI-60L-■-BK	EzM2-60L-■-BK						1.86							

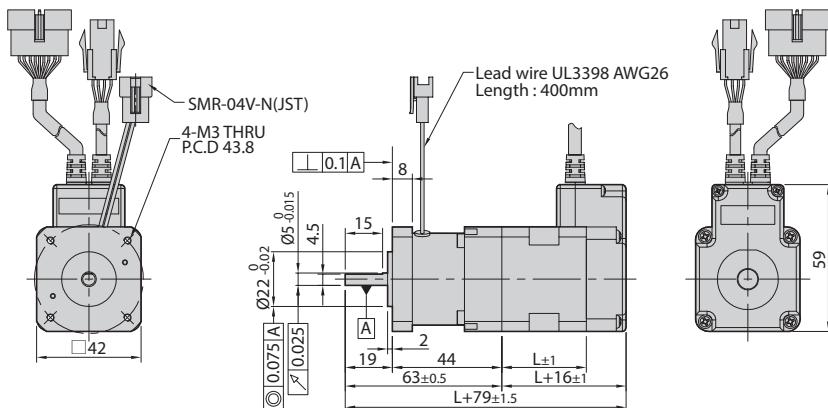
- * The code of encoder resolution is marked in “■”.
- * Electromagnetic Brake cannot be used for braking. Position hold purpose only when power OFF.
- * The weight means Motor Unit Weight including Motor and Electromagnetic Brake.
- * Motor Model Number is combined model name of Motor and Brake.
- * Motor specification and torque characteristic are same as Standard Motor.

* Brake Operation Timing Chart

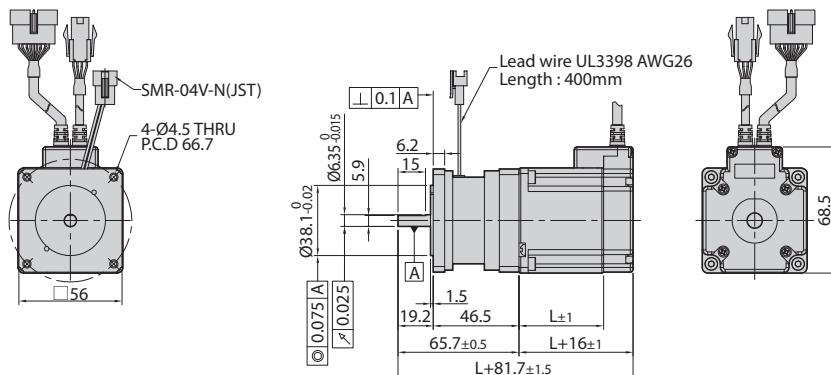
Ezi-SERVO II Plus-E MINI controls Brake by Drive automatically.
Please refer to below Timing Chart when Brake is controlled by the upper controller other than using Ezi-SERVO II Plus-E MINI Brake control.
Otherwise, Drive might malfunction and loads might fall down.
Also, please do not operate Brake during motor operation to prevent damage.



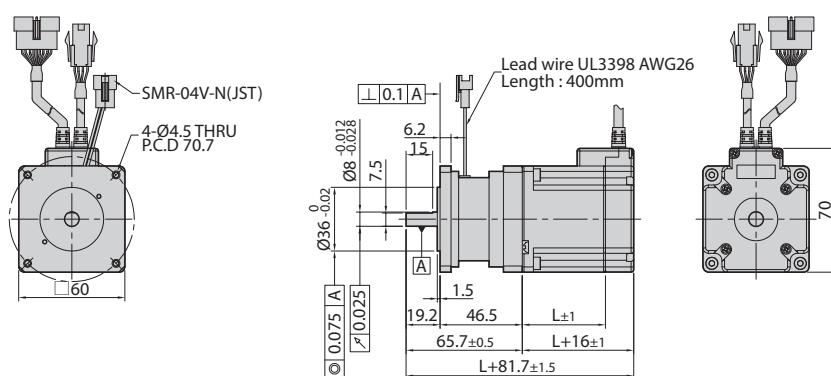
● Dimensions of Motor with Brake [mm]



Model Name	Length(L)
EzM2-42S	34
EzM2-42M	40
EzM2-42L	48
EzM2-42XL	60



Model Name	Length(L)
EzM2-56S	46
EzM2-56M	55
EzM2-56L	80



Model Name	Length(L)
EzM2-60S	47
EzM2-60M	56
EzM2-60L	85

● How to Read Specifications

Unit Part Number	① Maximum Holding Torque [N·m]	② Rotor Inertia Moment [kg·m ²]	③ Back-lash [arcmin]	④ Angle Transmission Error [arcmin]	⑤ Gear Ratio	⑥ Resolution (10,000 P/R Standard)	⑦ Permissible Torque [N·m]	⑧ Instantaneous Maximum Torque [N·m]	⑨ Permissible Speed Range [r/min]	⑩ Unit Weight [kg]	⑪ Permissible Radial Load (At Center of Axis) [N]	⑫ Permissible Axial Load [N]
Ezi-SERVO II -PE-MI-42S-■-PN3	0.57	35x10 ⁻⁷	3	5	3	0,012°	6	12	0~1000	0,76	240	270
Ezi-SERVO II -PE-MI-42S-■-PN5	0,95				5	0,0072°	9	18	0~600		290	330
Ezi-SERVO II -PE-MI-42S-■-PN8	1,52				8	0,0045°	9	18	0~375		340	410
Ezi-SERVO II -PE-MI-42S-■-PN10	1,90				10	0,0036°	6	12	0~300		360	450
Ezi-SERVO II -PE-MI-42S-■-PN15	2,76		5	7	15	0,0024°	6	12	0~200	0,91	410	540
Ezi-SERVO II -PE-MI-42S-■-PN25	4,60				25	0,00144°	9	18	0~120		490	640
Ezi-SERVO II -PE-MI-42S-■-PN40	7,36				40	0,0009°	9	18	0~75		570	640
Ezi-SERVO II -PE-MI-42S-■-PN50	9,00				50	0,00072°	9	18	0~60		620	640

Description of Specification Items

No.	Item	Description
①	Maximum Holding Torque	This is the maximum torque that can be exerted through the gearbox when the motor is stopped. (Based on 100% of stop current) Use the torque below the permissible torque of the gearbox.
②	Rotor Inertia Moment	It is the value of the moment of inertia of the motor.
③	Backlash	It is the gap between the gear and the gear, and it is the angle at which the gearbox shaft moves without external force when stopped.
④	Angle Transmission Error	This is the transmission characteristic of the gearbox, which means the difference between the theoretical rotation angle and the actual rotation angle of the output shaft.
⑤	Gear Ratio	It is the value obtained by dividing the number of output rotation by the number of input rotation.
⑥	Resolution	This is the angle at which the gearbox output shaft moves when the motor is driven by 1 pulse.
⑦	Permissible Torque	It refers to the maximum value of the torque that can be continuously applied to the output shaft of the gearbox during constant speed operation. (When the input rotation speed is 3,000r/min and the lifetime of the motor becomes 20,000 hours)
⑧	Instantaneous Maximum Torque	This is the maximum torque allowed to the output shaft of the gearbox during acceleration/deceleration.
⑨	Permissible Speed Range	It is the range of rotation speed based on the output shaft of the gearbox.
⑩	Unit Weight	It is the sum of the weight of the gearbox and the motor.
⑪	Permissible Radial Load	It is the maximum value of the load applied in the direction perpendicular to the gearbox output shaft.
⑫	Permissible Axial Load	It is the maximum value of the load applied in the axial direction to the gearbox output shaft.

● Specifications of Motor with Gearbox

42mm

Unit Part Number	Maximum Holding Torque [N·m]	Rotor Inertia Moment [kg·m ²]	Back-lash [arcmin]	Angle Transmission Error [arcmin]	Gear Ratio	Resolution (10,000 P/R Standard)	Permissible Torque [N·m]	Instantaneous Maximum Torque [N·m]	Permissible Speed Range [r/min]	Unit Weight [kg]	Permissible Radial Load (At Center of Axis) [N]	Permissible Axial Load [N]
Ezi-SERVO II-PE-MI-42S-■-PN3	0,57	35x10 ⁻⁷	3	5	3	0,012°	6	12	0~1000	0,76	240	270
Ezi-SERVO II-PE-MI-42S-■-PN5	0,95				5	0,0072°	9	18	0~600		290	330
Ezi-SERVO II-PE-MI-42S-■-PN8	1,52				8	0,0045°	9	18	0~375		340	410
Ezi-SERVO II-PE-MI-42S-■-PN10	1,90				10	0,0036°	6	12	0~300		360	450
Ezi-SERVO II-PE-MI-42S-■-PN15	2,76		5	7	15	0,0024°	6	12	0~200	0,91	410	540
Ezi-SERVO II-PE-MI-42S-■-PN25	4,60				25	0,00144°	9	18	0~120		490	640
Ezi-SERVO II-PE-MI-42S-■-PN40	7,36				40	0,0009°	9	18	0~75		570	640
Ezi-SERVO II-PE-MI-42S-■-PN50	9,00				50	0,00072°	9	18	0~60		620	640
Ezi-SERVO II-PE-MI-42M-■-PN3	0,85	54x10 ⁻⁷	3	5	3	0,012°	6	12	0~1000	0,81	240	270
Ezi-SERVO II-PE-MI-42M-■-PN5	1,42				5	0,0072°	9	18	0~600		290	330
Ezi-SERVO II-PE-MI-42M-■-PN8	2,28				8	0,0045°	9	18	0~375		340	410
Ezi-SERVO II-PE-MI-42M-■-PN10	2,85				10	0,0036°	6	12	0~300		360	450
Ezi-SERVO II-PE-MI-42M-■-PN15	4,14		5	7	15	0,0024°	6	12	0~200	0,97	410	540
Ezi-SERVO II-PE-MI-42M-■-PN25	6,90				25	0,00144°	9	18	0~120		490	640
Ezi-SERVO II-PE-MI-42M-■-PN40	9,00				40	0,0009°	9	18	0~75		570	640
Ezi-SERVO II-PE-MI-42M-■-PN50	9,00				50	0,00072°	9	18	0~60		620	640
Ezi-SERVO II-PE-MI-42L-■-PN3	0,92	77x10 ⁻⁷	3	5	3	0,012°	6	12	0~1000	0,89	240	270
Ezi-SERVO II-PE-MI-42L-■-PN5	1,54				5	0,0072°	9	18	0~600		290	330
Ezi-SERVO II-PE-MI-42L-■-PN8	2,47				8	0,0045°	9	18	0~375		340	410
Ezi-SERVO II-PE-MI-42L-■-PN10	3,09				10	0,0036°	6	12	0~300		360	450
Ezi-SERVO II-PE-MI-42L-■-PN15	4,49		5	7	15	0,0024°	6	12	0~200	1,04	410	540
Ezi-SERVO II-PE-MI-42L-■-PN25	7,49				25	0,00144°	9	18	0~120		490	640
Ezi-SERVO II-PE-MI-42L-■-PN40	9,00				40	0,0009°	9	18	0~75		570	640
Ezi-SERVO II-PE-MI-42L-■-PN50	9,00				50	0,00072°	9	18	0~60		620	640
Ezi-SERVO II-PE-MI-42XL-■-PN3	1,45	114x10 ⁻⁷	3	5	3	0,012°	6	12	0~1000	1,03	240	270
Ezi-SERVO II-PE-MI-42XL-■-PN5	2,42				5	0,0072°	9	18	0~600		290	330
Ezi-SERVO II-PE-MI-42XL-■-PN8	3,87				8	0,0045°	9	18	0~375		340	410
Ezi-SERVO II-PE-MI-42XL-■-PN10	4,84				10	0,0036°	6	12	0~300		360	450
Ezi-SERVO II-PE-MI-42XL-■-PN15	6,00		5	7	15	0,0024°	6	12	0~200	1,18	410	540
Ezi-SERVO II-PE-MI-42XL-■-PN25	9,00				25	0,00144°	9	18	0~120		490	640
Ezi-SERVO II-PE-MI-42XL-■-PN40	9,00				40	0,0009°	9	18	0~75		570	640
Ezi-SERVO II-PE-MI-42XL-■-PN50	9,00				50	0,00072°	9	18	0~60		620	640

* The code of encoder resolution will be marked in "■"

● Specifications of Motor with Gearbox

56mm

Unit Part Number	Maximum Holding Torque [N·m]	Rotor Inertia Moment [kg·m ²]	Back-lash [arcmin]	Angle Transmission Error [arcmin]	Gear Ratio	Resolution (10,000 P/R Standard)	Permissible Torque [N·m]	Instantaneous Maximum Torque [N·m]	Permissible Speed Range [r/min]	Unit Weight [kg]	Permissible Radial Load (At Center of Axis) [N]	Permissible Axial Load [N]
Ezi-SERVO II -PE-MI-56S-■-PN3	1.1	180x10 ⁻⁷	3	5	3	0,012°	18	35	0~1000	1,75	430	310
Ezi-SERVO II -PE-MI-56S-■-PN5	1.9				5	0,0072°	27	50	0~600		510	390
Ezi-SERVO II -PE-MI-56S-■-PN8	3.0				8	0,0045°	27	50	0~375		600	480
Ezi-SERVO II -PE-MI-56S-■-PN10	3.8				10	0,0036°	18	35	0~300		640	530
Ezi-SERVO II -PE-MI-56S-■-PN15	5.5				15	0,0024°	18	35	0~200	2,05	740	630
Ezi-SERVO II -PE-MI-56S-■-PN25	9.3				25	0,00144°	27	50	0~120		870	790
Ezi-SERVO II -PE-MI-56S-■-PN40	14.9				40	0,0009°	27	50	0~75		1000	970
Ezi-SERVO II -PE-MI-56S-■-PN50	18.6				50	0,00072°	27	50	0~60		1100	1100
Ezi-SERVO II -PE-MI-56M-■-PN3	2.0	280x10 ⁻⁷	3	5	3	0,012°	18	35	0~1000	1,92	430	310
Ezi-SERVO II -PE-MI-56M-■-PN5	3.4				5	0,0072°	27	50	0~600		510	390
Ezi-SERVO II -PE-MI-56M-■-PN8	5.4				8	0,0045°	27	50	0~375		600	480
Ezi-SERVO II -PE-MI-56M-■-PN10	6.8				10	0,0036°	18	35	0~300		640	530
Ezi-SERVO II -PE-MI-56M-■-PN15	9.9				15	0,0024°	18	35	0~200	2,23	740	630
Ezi-SERVO II -PE-MI-56M-■-PN25	16.6				25	0,00144°	27	50	0~120		870	790
Ezi-SERVO II -PE-MI-56M-■-PN40	27.0				40	0,0009°	27	50	0~75		1000	970
Ezi-SERVO II -PE-MI-56M-■-PN50	27.0				50	0,00072°	27	50	0~60		1100	1100
Ezi-SERVO II -PE-MI-56L-■-PN3	4.0	520x10 ⁻⁷	3	5	3	0,012°	18	35	0~1000	2,37	430	310
Ezi-SERVO II -PE-MI-56L-■-PN5	6.8				5	0,0072°	27	50	0~600		510	390
Ezi-SERVO II -PE-MI-56L-■-PN8	10.8				8	0,0045°	27	50	0~375		600	480
Ezi-SERVO II -PE-MI-56L-■-PN10	13.6				10	0,0036°	18	35	0~300		640	530
Ezi-SERVO II -PE-MI-56L-■-PN15	18.0				15	0,0024°	18	35	0~200	2,67	740	630
Ezi-SERVO II -PE-MI-56L-■-PN25	27.0				25	0,00144°	27	50	0~120		870	790
Ezi-SERVO II -PE-MI-56L-■-PN40	27.0				40	0,0009°	27	50	0~75		1000	970
Ezi-SERVO II -PE-MI-56L-■-PN50	27.0				50	0,00072°	27	50	0~60		1100	1100

* The code of encoder resolution will be marked in “■”

● Specifications of Motor with Gearbox

60mm

Unit Part Number	Maximum Holding Torque [N·m]	Rotor Inertia Moment [kg·m ²]	Back-lash [arcmin]	Angle Transmission Error [arcmin]	Gear Ratio	Resolution (10,000 P/R Standard)	Permissible Torque [N·m]	Instantaneous Maximum Torque [N·m]	Permissible Speed Range [r/min]	Unit Weight [kg]	Permissible Radial Load (At Center of Axis) [N]	Permissible Axial Load [N]
Ezi-SERVO II-PE-MI-60S-■-PN3	1,5	240x10 ⁻⁷	3	5	3	0,012°	18	35	0~1000	1,84	430	310
Ezi-SERVO II-PE-MI-60S-■-PN5	2,5				5	0,0072°	27	50	0~600		510	390
Ezi-SERVO II-PE-MI-60S-■-PN8	4,0				8	0,0045°	27	50	0~375		600	480
Ezi-SERVO II-PE-MI-60S-■-PN10	5,1				10	0,0036°	18	35	0~300		640	530
Ezi-SERVO II-PE-MI-60S-■-PN15	7,4				15	0,0024°	18	35	0~200	2,13	740	630
Ezi-SERVO II-PE-MI-60S-■-PN25	12,3				25	0,00144°	27	50	0~120		870	790
Ezi-SERVO II-PE-MI-60S-■-PN40	19,8				40	0,0009°	27	50	0~75		1000	970
Ezi-SERVO II-PE-MI-60S-■-PN50	24,7				50	0,00072°	27	50	0~60		1100	1100
Ezi-SERVO II-PE-MI-60M-■-PN3	2,6	490x10 ⁻⁷	3	5	3	0,012°	18	35	0~1000	1,20	430	310
Ezi-SERVO II-PE-MI-60M-■-PN5	4,4				5	0,0072°	27	50	0~600		510	390
Ezi-SERVO II-PE-MI-60M-■-PN8	7,0				8	0,0045°	27	50	0~375		600	480
Ezi-SERVO II-PE-MI-60M-■-PN10	8,8				10	0,0036°	18	35	0~300		640	530
Ezi-SERVO II-PE-MI-60M-■-PN15	12,8				15	0,0024°	18	35	0~200	2,30	740	630
Ezi-SERVO II-PE-MI-60M-■-PN25	21,4				25	0,00144°	27	50	0~120		870	790
Ezi-SERVO II-PE-MI-60M-■-PN40	27,0				40	0,0009°	27	50	0~75		1000	970
Ezi-SERVO II-PE-MI-60M-■-PN50	27,0				50	0,00072°	27	50	0~60		1100	1100
Ezi-SERVO II-PE-MI-60L-■-PN3	5,2	690x10 ⁻⁷	3	5	3	0,012°	18	35	0~1000	2,61	430	310
Ezi-SERVO II-PE-MI-60L-■-PN5	8,7				5	0,0072°	27	50	0~600		510	390
Ezi-SERVO II-PE-MI-60L-■-PN8	13,9				8	0,0045°	27	50	0~375		600	480
Ezi-SERVO II-PE-MI-60L-■-PN10	18,0				10	0,0036°	18	35	0~300		640	530
Ezi-SERVO II-PE-MI-60L-■-PN15	18,0				15	0,0024°	18	35	0~200	2,86	740	630
Ezi-SERVO II-PE-MI-60L-■-PN25	27,0				25	0,00144°	27	50	0~120		870	790
Ezi-SERVO II-PE-MI-60L-■-PN40	27,0				40	0,0009°	27	50	0~75		1000	970
Ezi-SERVO II-PE-MI-60L-■-PN50	27,0				50	0,00072°	27	50	0~60		1100	1100

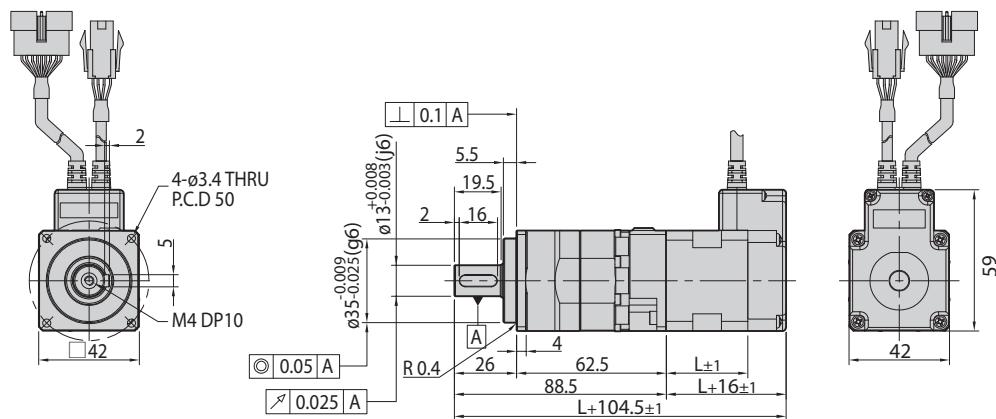
* The code of encoder resolution will be marked in “■”

● Dimensions of Motor with Gearbox [mm]

42mm

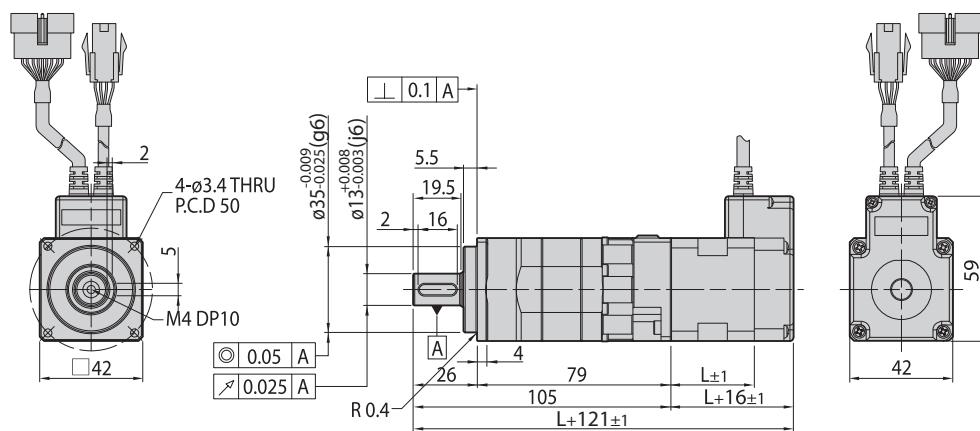
Unit Part Number	Motor	Stage	Gear Ratio	L [mm]
Ezi-SERVO II -PE-MI-42S-■-PN□	EzM2-42S-■-PN□	Single Stage	3, 5, 8, 10	34
Ezi-SERVO II -PE-MI-42M-■-PN□	EzM2-42M-■-PN□		3, 5, 8, 10	40
Ezi-SERVO II -PE-MI-42L-■-PN□	EzM2-42L-■-PN□		3, 5, 8, 10	48
Ezi-SERVO II -PE-MI-42XL-■-PN□	EzM2-42XL-■-PN□		3, 5, 8, 10	60

* The code of encoder resolution will be marked in “■”



Unit Part Number	Motor	Stage	Gear Ratio	L [mm]
Ezi-SERVO II -PE-MI-42S-■-PN□	EzM2-42S-■-PN□	Double Stage	15, 25, 40, 50	34
Ezi-SERVO II -PE-MI-42M-■-PN□	EzM2-42M-■-PN□		15, 25, 40, 50	40
Ezi-SERVO II -PE-MI-42L-■-PN□	EzM2-42L-■-PN□		15, 25, 40, 50	48
Ezi-SERVO II -PE-MI-42XL-■-PN□	EzM2-42XL-■-PN□		15, 25, 40, 50	60

* The code of encoder resolution will be marked in “■”

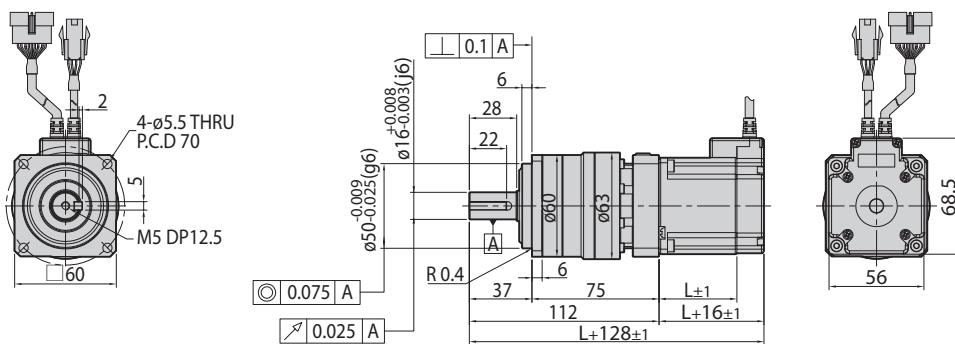


● Dimensions of Motor with Gearbox [mm]

56mm

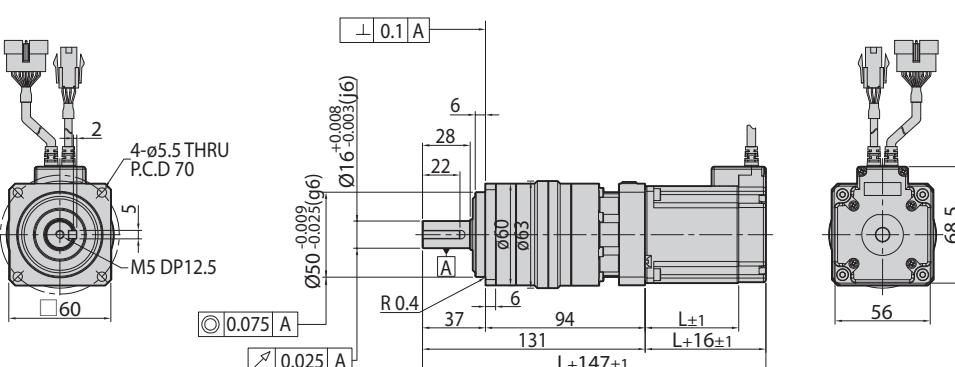
Unit Part Number	Motor	Stage	Gear Ratio	L [mm]
Ezi-SERVO II-PE-MI-56S-■-PN	EzM2-56S-■-PN	Single Stage	3, 5, 8, 10	46
Ezi-SERVO II-PE-MI-56M-■-PN	EzM2-56M-■-PN		3, 5, 8, 10	55
Ezi-SERVO II-PE-MI-56L-■-PN	EzM2-56L-■-PN		3, 5, 8, 10	80

* The code of encoder resolution will be marked in “■”



Unit Part Number	Motor	Stage	Gear Ratio	L [mm]
Ezi-SERVO II-PE-MI-56S-■-PN	EzM2-56S-■-PN	Double Stage	15, 25, 40, 50	46
Ezi-SERVO II-PE-MI-56M-■-PN	EzM2-56M-■-PN		15, 25, 40, 50	55
Ezi-SERVO II-PE-MI-56L-■-PN	EzM2-56L-■-PN		15, 25, 40, 50	80

* The code of encoder resolution will be marked in “■”

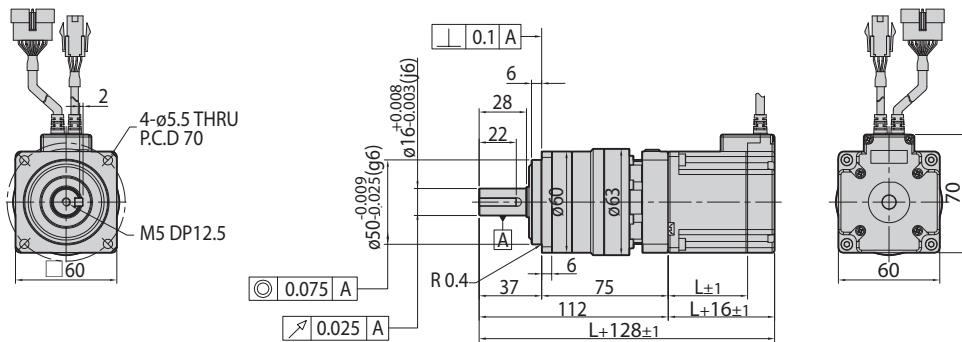


● Dimensions of Motor with Gearbox [mm]

60mm

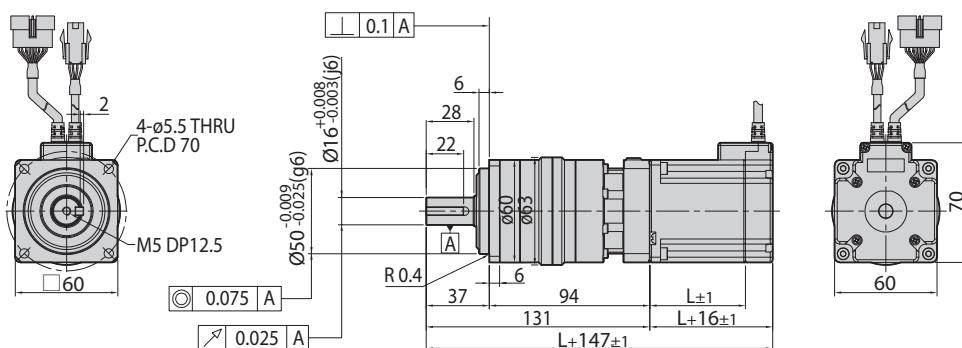
Unit Part Number	Motor	Stage	Gear Ratio	L [mm]
Ezi-SERVO II -PE-MI-60S-■-PN□	EzM2-60S-■-PN□	Single Stage	3, 5, 8, 10	47
Ezi-SERVO II -PE-MI-60M-■-PN□	EzM2-60M-■-PN□		3, 5, 8, 10	56
Ezi-SERVO II -PE-MI-60L-■-PN□	EzM2-60L-■-PN□		3, 5, 8, 10	85

* The code of encoder resolution will be marked in “■”

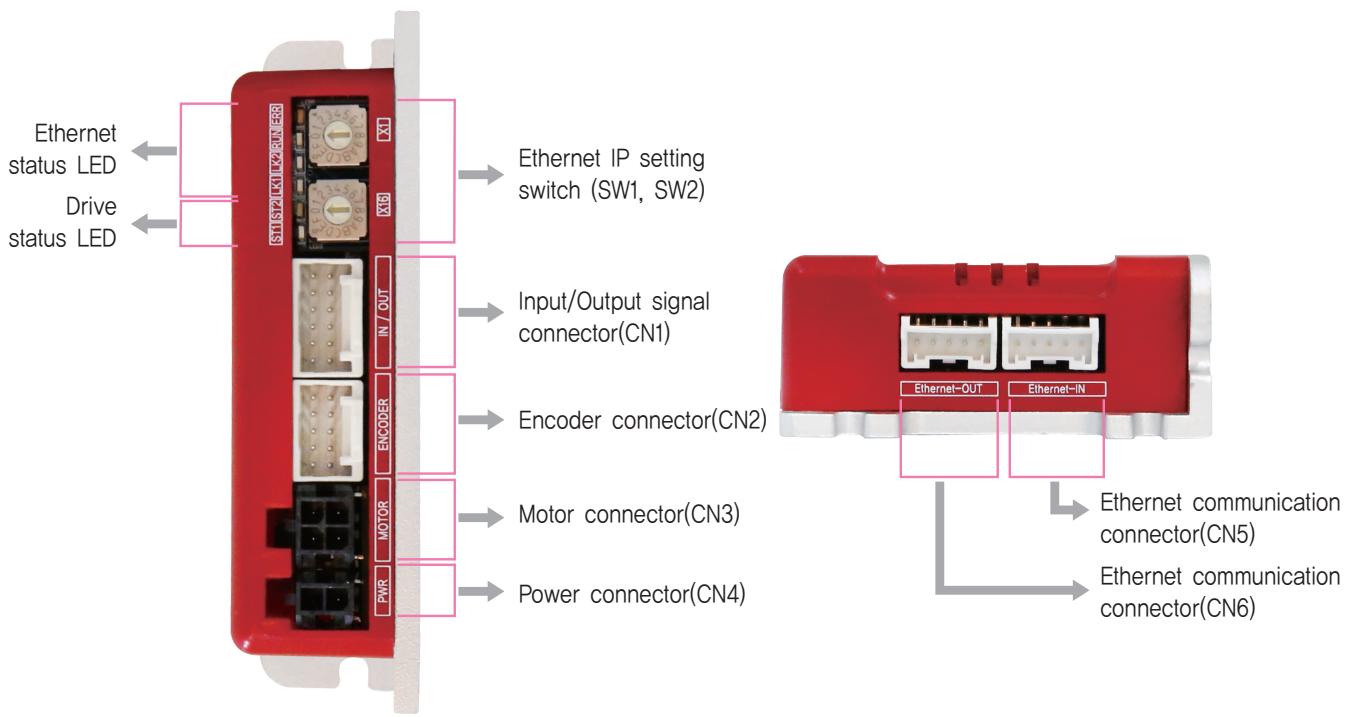


Unit Part Number	Motor	Stage	Gear Ratio	L [mm]
Ezi-SERVO II -PE-MI-60S-■-PN□	EzM2-60S-■-PN□	Double Stage	15, 25, 40, 50	47
Ezi-SERVO II -PE-MI-60M-■-PN□	EzM2-60M-■-PN□		15, 25, 40, 50	56
Ezi-SERVO II -PE-MI-60L-■-PN□	EzM2-60L-■-PN□		15, 25, 40, 50	85

* The code of encoder resolution will be marked in “■”

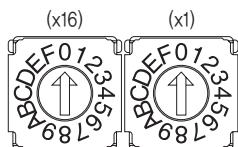


● Settings and Operation



1. Ethernet IP Display and Setting Switch(SW1, SW2)

These switches set the 4th octet of Ethernet IP. The 1st octet, the 2nd octet, and the 3rd octet are set by GUI. If the switches are set to 255(FF), DHCP function is activated, and IP is automatically set, ignoring the set value. (Please refer to the manual for details.)



e.g.,) In case of SW2 : 5 and SW1 : 7
 $(5 \times 16) + (7 \times 1) = 87$
 IP is to be set as 192.168.0.87

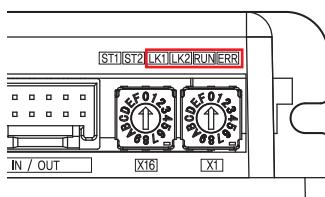
2. Ethernet Status LED

LED indicates communication status of Ethernet.

Name	Color	Status	Description
ERR	Red	OFF	No Error
		ON	Local Error

Name	Color	Status	Description
LK1/ LK2	Green	OFF	Link not Established
		ON	Link Established

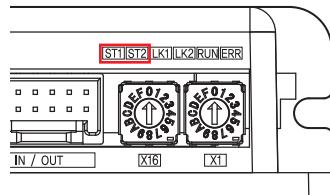
Name	Color	Status	Description
RUN	Orange	Blinking	Operating Normally



3. Drive Status LED

LED informs operation status of the drive.

LED Indication	LED Status	Description
ST1 : ST2 :	ST1 blinks, ST2 is OFF	Servo On
ST1 : ST2 :	ST1 is ON, ST2 is OFF	Servo Off
ST1 : ST2 :	ST1 and ST2 are ON	In motion
ST1 : ST2 :	ST1 and ST2 blink alternately	A position error is greater than the set value (Inposition Value) while the motor is stopped.
ST1 : ST2 :	ST1 is OFF, ST2 blinks repeatedly for a set number of times depending on the type of error.	Error



◆ List of error types by the number of ST2 LED blinking

No.	Error Type	Causes
1	Over Current Error	The current through power devices in drive exceeds the limit.*1
2	Over Speed Error	The motor speed exceeds 3,000r/min
3	Position Tracking Error	Position error value is greater than the reference value while the motor is running*2
4	Over Load Error	The motor is continuously operated more than 5 seconds under a load exceeding the max. torque.
5	Over Temperature Error	Internal temperature of the drive exceeds 85°C
6	Over Regenerative Voltage Error	Back-EMF is higher than limit value*3
7	Motor Connect Error	There is a problem with the connection between the drive and the motor
8	Encoder Connect Error	There is a problem with the connection between the drive and the encoder
10	In-Position Error	After operation is finished, position error larger than 1 pulse is continued for more than 3 seconds
12	ROM Error	Error occurs in parameter storage device(ROM)
15	Position Overflow Error	Position error value is greater than the reference value while the motor is stopped*2

*1 : Limit value depends on motor model. (Refer to the Manual)

*2 : The default setting value is 180 °, and it can be changed by parameter. (Refer to the Manual)

*3 : Voltage limit of Back-EMF depends on motor model. (Refer to the Manual)

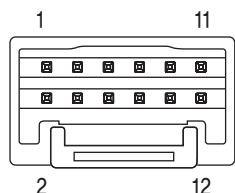
※ Please refer to user Manual for the details of protection functions.



Alarm LED flash
(e.g., Position tracking error)

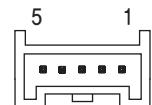
4. Input/Output Signal Connector(CN1)

No.	Function	I/O
1	EXT_DC24V	Input
2	EXT_GND	Input
3	BRAKE+	Output
4	BRAKE-	Output
5	LIMIT+	Input
6	LIMIT-	Input
7	ORIGIN	Input
8	Digital In1	Input
9	Digital In2	Input
10	Digital In3	Input
11	Compare Out	Output
12	Digital Out1	Output



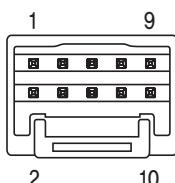
8. Ethernet Communication Connector(CN5, CN6)

No.	Function
1	TD+
2	TD-
3	RD+
4	RD-
5	F.GND



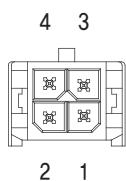
5. Encoder Connector(CN2)

No.	Function	I/O
1	A+	Input
2	A-	Input
3	B+	Input
4	B-	Input
5	Z+	Input
6	Z-	Input
7	DC5V	Output
8	GND	Output
9	F.GND	-----
10	F.GND	-----



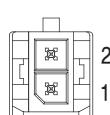
6. Motor Connector(CN3)

No.	Function	I/O
1	A Phase	Output
2	B Phase	Output
3	\bar{A} Phase	Output
4	\bar{B} Phase	Output

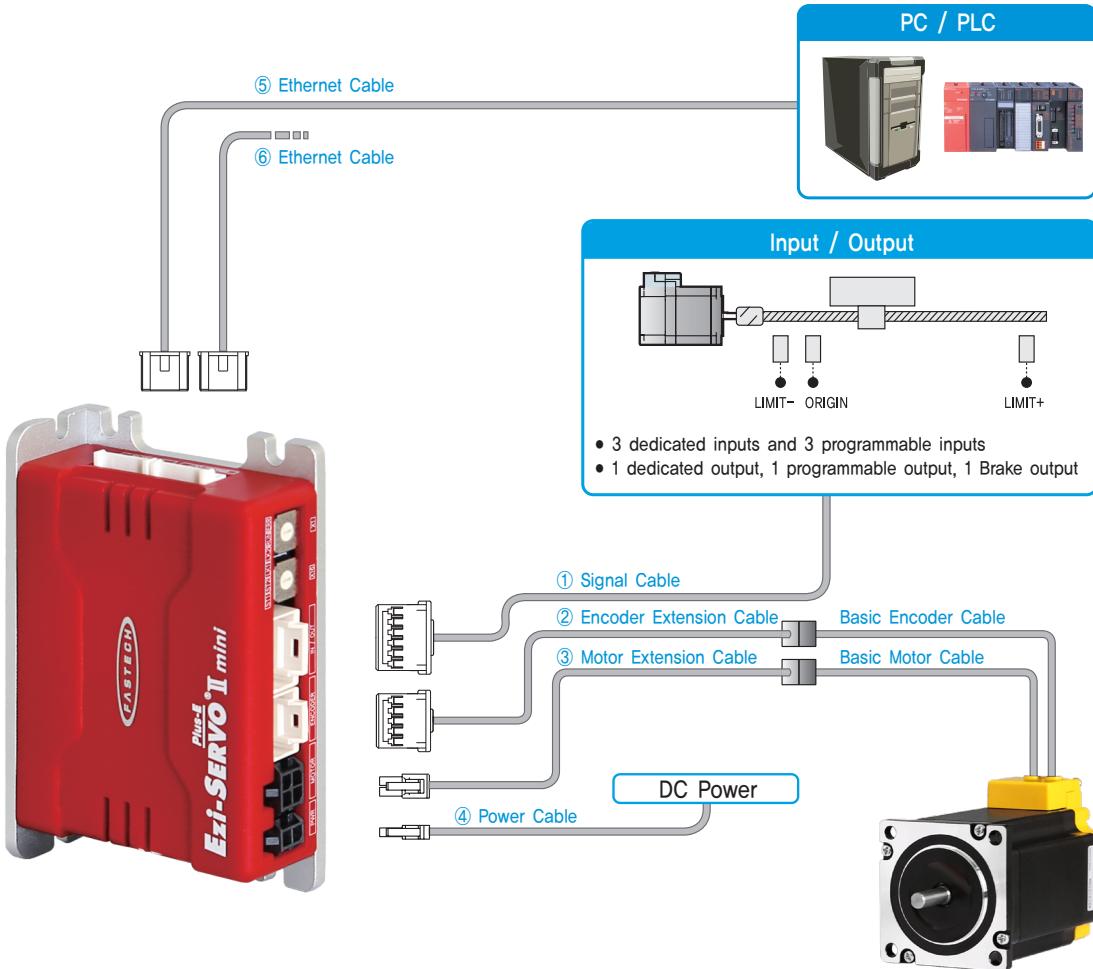


7. Power Connector(CN4)

No.	Function	I/O
1	DC24V	Input
2	GND	Input



● System Configuration



FASTECH Ezi-SERVOII Plus-E MINI

Cable Type	Max. Length	Remarks
① Signal Cable	20m	Options (Sold separately)
② Encoder Extension Cable	20m	
③ Motor Extension Cable	20m	
④ Power Cable	2m	
⑤ Ethernet Cable	100m	
Basic Encoder Cable	0.3m (Basic length)	Basic cables are attached to motors.
Basic Motor Cable	0.3m (Basic length)	

1. Accessories

Connectors

These are connector specifications for drive cabling.

Purpose	Item	Part Number	Manufacturer
Ethernet (CN5, CN6)	Housing	PAP-05V-S	JST
	Terminal	SPHD-001T-P0.5	
Power (CN4)	Housing	43025-0200	MOLEX
	Terminal	43030-0001	
Motor	Drive Side (CN3)	Housing	MOLEX
	Terminal	43030-0001	
	Motor Side	Housing	MOLEX
	Terminal	5556T	
Encoder	Drive Side (CN2)	Housing	MOLEX
	Terminal	501648-1000(AWG 26~28)	
	Encoder Side	Housing	JST
	Terminal	SHF-001T-0.8BS	
Signal (CN1)	Housing	501646-1200	MOLEX
	Terminal	501648-1000(AWG 26~28)	

* The connectors above are supplied with the product. If you are using other parts, please make sure they meet the specifications.

2. Options

① Signal Cable

These are the cables to connect Ezi-SERVO II Plus-E MINI drive and other input/output devices.

Purpose	Part Number	Length [m]	Cable Type	Remarks	
Drive – I/O Device Connection	CSER-S-001F	1	Normal Cable	Maximum Length: 20m	
	CSER-S-002F	2			
	CSER-S-003F	3			
	CSER-S-005F	5			
	CSER-S-001M	1	Robot Cable		
	CSER-S-002M	2			
	CSER-S-003M	3			
	CSER-S-005M	5			

* If you need cables with length(in units of 1m) not listed on the table, please contact FASTECH for more information.

② Encoder Extension Cable

These are the cables to connect Ezi-SERVO II Plus-E MINI drive and the encoder.

Purpose	Part Number	Length [m]	Cable Type	Remarks	
Drive – Basic Encoder Cable Connection	CSVIE-001F	1	Normal Cable	Maximum Length: 20m	
	CSVIE-002F	2			
	CSVIE-003F	3			
	CSVIE-005F	5			
	CSVIE-001M	1	Robot Cable		
	CSVIE-002M	2			
	CSVIE-003M	3			
	CSVIE-005M	5			

* If you need cables with length(in units of 1m) not listed on the table, please contact FASTECH for more information.

③ Motor Extension Cable

These are the cables to connect Ezi-SERVO II Plus-E MINI drive and the motor.

Purpose	Part Number	Length [m]	Cable Type	Remarks	
Drive – Basic Motor Cable Connection	CSMI-M-001F	1	Normal Cable	Maximum Length: 20m	
	CSMI-M-002F	2			
	CSMI-M-003F	3			
	CSMI-M-005F	5			
	CSMI-M-001M	1	Robot Cable		
	CSMI-M-002M	2			
	CSMI-M-003M	3			
	CSMI-M-005M	5			

* If you need cables with length(in units of 1m) not listed on the table, please contact FASTECH for more information.

④ Drive Power Cable

These are the cables to connect Ezi-SERVO II Plus-E MINI drive and the power.

Purpose	Part Number	Length [m]	Cable Type	Remarks
Drive – Power Connection	CSMI-P-001F	1	Normal Cable	Maximum Length: 2m
	CSMI-P-002F	2		
	CSMI-P-001M	1		
	CSMI-P-002M	2	Robot Cable	

⑤ Ethernet Cable (5 pin connector – RJ45)

These are the cables to connect Ezi-SERVO II Plus-E MINI drive and Ezi-SERVO II Plus-E, Ezi-SERVO II Plus-E ALL R Type with Ethernet network.

Purpose	Part Number	Length [m]	Remarks
Ethernet Connection	CGNE-EC-001F	1	<ul style="list-style-type: none"> · STP(Shielded Twisted Pair) Cable · Category 5e or higher · Maximum Length: 100m · Normal Cable
	CGNE-EC-002F	2	
	CGNE-EC-003F	3	
	CGNE-EC-005F	5	

* If you need cables with length(in units of 1m) not listed on the table or robot cables, please contact FASTECH for more information.

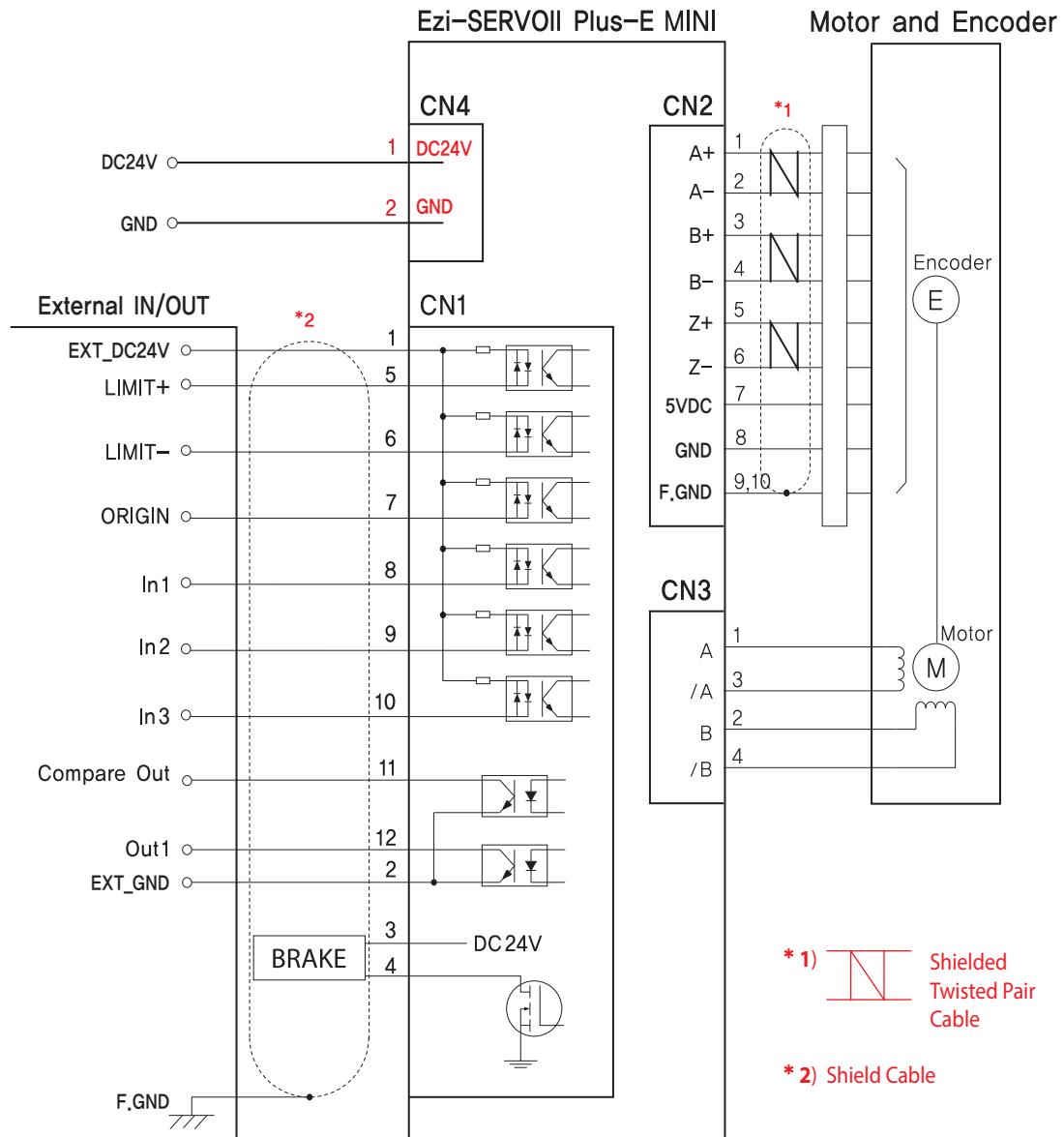
⑥ Ethernet Cable (5 pin connector – 5pin connector)

These are the cables to connect between Ezi-SERVO II Plus-E MINI drives with Ethernet network.

Purpose	Part Number	Length [m]	Remarks
Ethernet Connection	CGNI-EC-001F	1	<ul style="list-style-type: none"> · STP(Shielded Twisted Pair) Cable · Category 5e or higher · Maximum Length: 100m · Normal Cable
	CGNI-EC-002F	2	
	CGNI-EC-003F	3	
	CGNI-EC-005F	5	

* If you need cables with length(in units of 1m) not listed on the table or robot cables, please contact FASTECH for more information.

● External Wiring Diagram



※ When connects I/O cable between controller and drive, please turn off the power of both controller and drive to prevent electric shock or to protect the drive from any damage.

CAUTION

In order to use the products listed in this catalog safely and correctly, be sure to read the instruction manual before using the product.



Fast, Accurate, Smooth Motion

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